

Personal memories about the need for and validation of criticality calculations

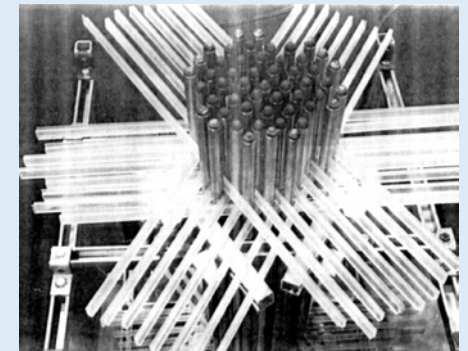
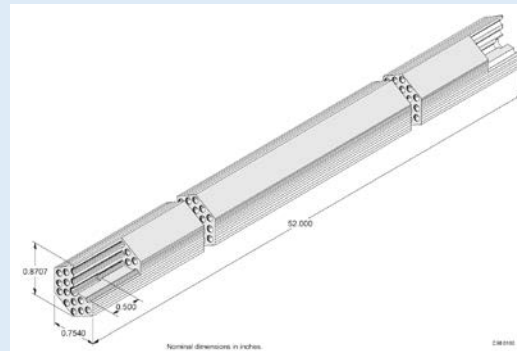
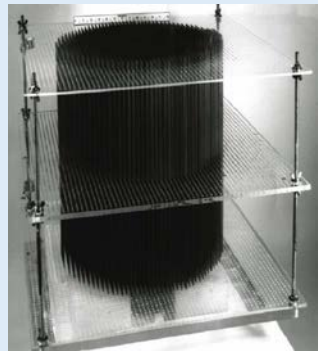
Calvin M. Hopper
(Oak Ridge National Laboratory – retired)

NCSD Panel Session on Past, Present and
Future Methods in International Criticality
Safety Assessment

ANS 2017 Winter Meeting

1968 – 1970 ORCEF

- ORCEF Radiation Protection Officer – verify & validate measurement calibrations and results regarding worker exposure
- Personal, up-close perspectives about critical systems and the impact of some large and small changes to system parameters
- “Where is the edge/point of criticality” and
 “To what degree is it known” – requiring validation of values and errors
- Fascination with the science, technology and modeling of critical and subcritical systems



- Encouraged to transition from health physics to NCS

1970 – 1973 Oak Ridge Y-12 Plant NCS Engineer

- **Safe subcritical** limits for Plant operations based upon reference documents (e.g., Y-1272, TID-7028, TID-7016) and experimental internal Y-12, LASL reports using simplistic 6-factor, but more generally 4-factor, diffusion-theory with geometric buckling

$$k_{\infty} = \eta \epsilon p f \quad k_{eff} = \frac{k_{\infty}}{1 + M^2 B^2}$$

$$k_{eff} = \eta \epsilon p f L_f L_t \quad M^2 = \tau + L_d^2$$

$$B_{g-sph}^2 = \left(\frac{\pi}{r + \lambda} \right)^2$$

$$B_{g-cyl}^2 = \left(\frac{\pi}{h + 2\lambda} \right)^2 + \left(\frac{2.405}{r + \lambda} \right)^2$$

$$B_{g-cub}^2 = \left(\frac{\pi}{x + 2\lambda} \right)^2 + \left(\frac{\pi}{y + 2\lambda} \right)^2 + \left(\frac{\pi}{z + 2\lambda} \right)^2$$

- Analogous approximations
 - Core Density
 - Volume to Surface ratios
 - Fraction critical values

1973 – 1978 Y-12 & K-25 Plants NCS Engineer

- Educated and trained in the use of discrete ordinates, S_n , and Monte Carlo neutron transport computer codes and x-sections
- Given expert guidance for
 - Correlating selected parameters with biases (e.g., H/X)
 - Analyzing correlations and uncertainties
- Challenged to justify computed subcritical values
 - **Methods**
 - **Models**
 - **X-sections**
- Published verification and validation reports for internal use of NCS analyses (Y-1858, Y-1948)

1973 – 1978 Y-12 & K-25 Plants NCS Engineer (cont.)

- Introduction and use of Limiting Surface Density, NB_N^2 method

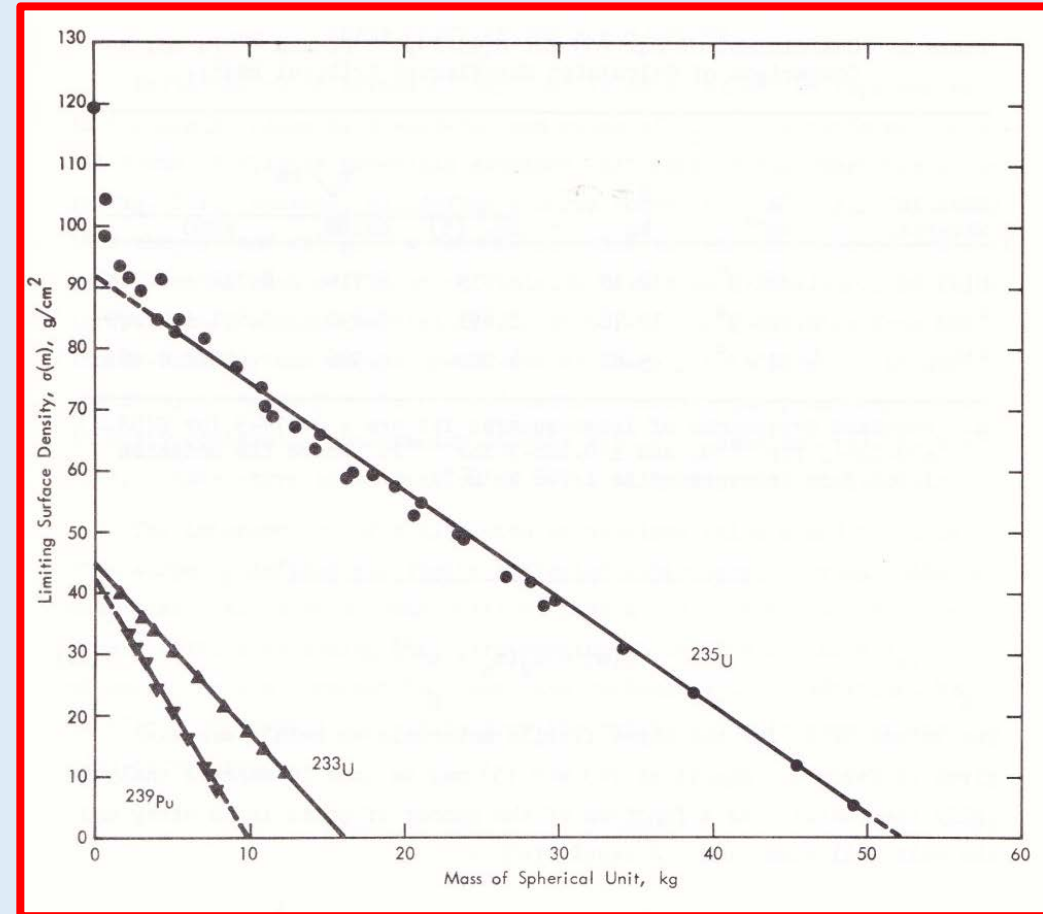
$$NB_N^2 = \frac{3\pi^2 n}{(2a_n)^2} \left\{ 1 - \left(\frac{4\lambda^2 NB_N^2}{3\pi^2 N} \right)^{\frac{1}{2}} \right\}^2$$

$$NB_N^2 = \frac{3\pi^2 n}{(2a_n)^2} \left(1 - \frac{c}{\sqrt{N}} \right)^2, \quad c = \left(\frac{4\lambda^2 NB_N^2}{3\pi^2} \right)^{\frac{1}{2}} = 0.55 \pm 0.18$$

$$\sigma(a_n) = \frac{nm}{(2a_n)^2}, \quad \sigma(m) = \frac{mNB_N^2}{3\pi^2} = \sigma(a_n) \left(1 - \frac{c}{\sqrt{N}} \right)^2$$

Given N, m, m_o and a_n for a critical array, k_{eff} for a larger spaced array is determined for $a_* > a_n$

$$k_{eff} \cong \left\{ \left(\frac{a_n}{a_*} \right)^2 \left(1 - \frac{m}{m_o} \right) + \frac{m}{m_o} \right\}^{\frac{1}{3}}$$



Air spaced units only!!

See ANS Nuclear Technology Vol. 30, No. 2, August 1976

1975 – 1976 U.S. Nuclear, Inc. Consulting NCS Engineer

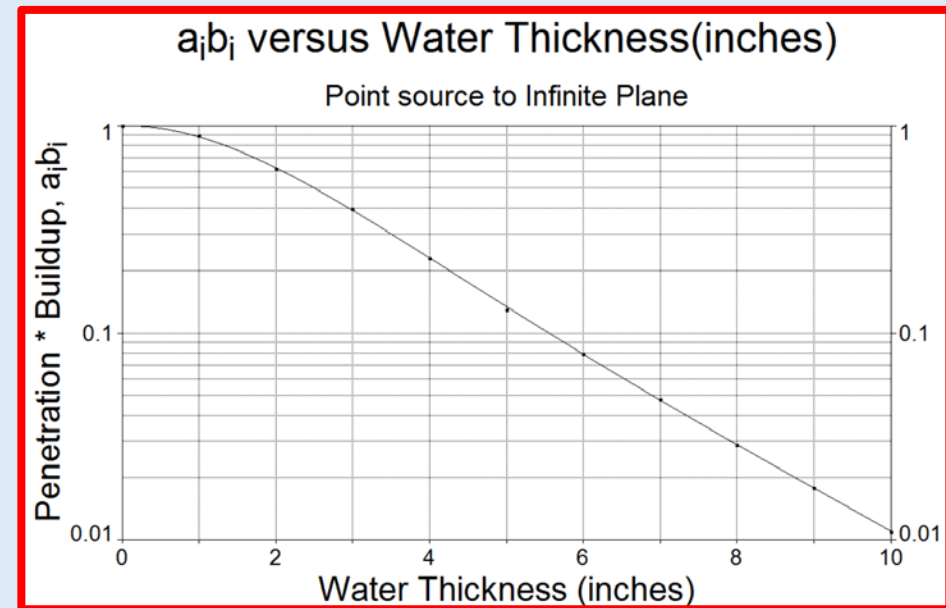
- Contracted to provide facility interaction analysis for License Application
 - No money for KENO II Monte Carlo calculations
 - Utilization of “Extensions of Neutron Interaction Criteria” method (i.e., K-1478) – a spinoff of the “solid angle method” using measured neutron penetration and buildup factors resulting from interstitial water moderation and interaction potentials

$$K_{eff-array} = \frac{k_{eff_{i-f(x,y,z)}}}{(1 - \nu)}$$

$$\nu = (1 - U_{f-unit}) \sum_{i-f(x,y,z)} (a_i b_i p_i \Omega_i)$$

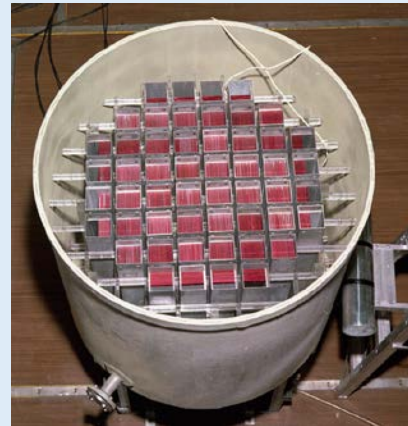
$$p_i = \cos\left(\frac{x\pi}{2W'}\right) \cos\left(\frac{y\pi}{2L'}\right) \cos\left(\frac{z\pi}{2H'}\right)$$

$$a_i b_i = f(\text{water thickness})$$



1975 – 1976 U.S. Nuclear, Inc. (cont.)

- Independent validation using water-flooded, variably-pitched MTR fuel element experiments immersed in water



- Maybe it would work?

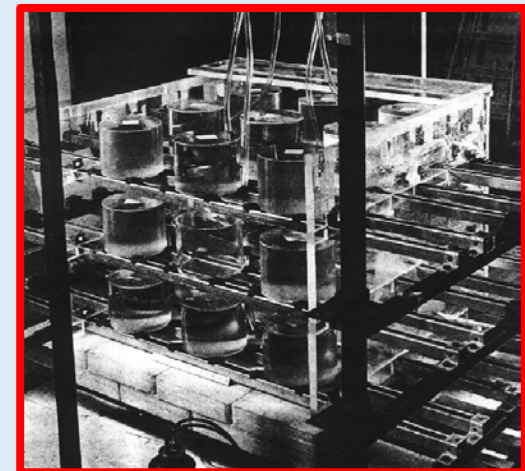
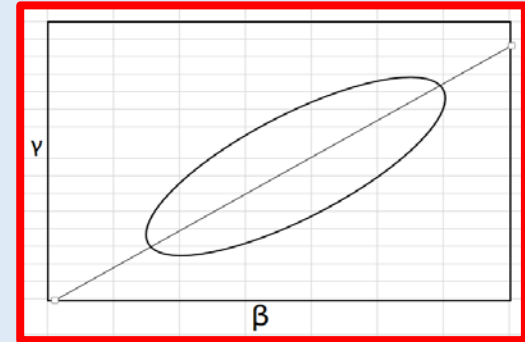
SNML-1315 was issued based upon the Application!!!!

1978 – 1980 Texas Instruments, Inc. SNML-23

- Managing of NRC Licensing, Nuclear Safety and NMC&A for the TI HFIR Project that manufactured research reactor fuel for DOE supplied reactors
- Developing NMC&A models, HP, and NCS bases for US NRC License application for the research reactor fabrication facility
 - Propagation of chemical, isotopic, mass, and dimensional error models for 1,000's of 7 different plate/fuel-element types
 - **Systematic**
 - **Random**
- Evaluating the impacts and results of models for
 - Security (accountability)
 - Worker health (radiation monitoring, surface & airborne contamination/ ^{234}U content)
 - Facility interaction subcriticality and criticality indexes (application)
 - Emergency plans (alternative emergency response actions)

1980 – 1984 Y-12 Plant (again)

- HP Department Technical Manager
 - Evaluating and projecting personnel radiation exposures (external & internal)
 - Establishing calibration procedures for new personnel external radiation badges
 - Selecting and using radiation sources and monitoring device, analytical equipment, and services
- NCS Department Head
 - Assessing and establishing acceptably safe subcritical k_{eff} criteria for pseudo-validated arrays of loosely coupled uranyl nitrate columns at the Y-12 Plant
 - Altering plant acceptance criteria



1984 – 2008 Oak Ridge National Laboratory (ORNL)

- 1984 – 1994 ORNL NCS Officer & NCS Program Manager (reviewing, **re-evaluating** extant historical and evolving safety evaluations)
- 1991 Performing **V&V** for and documenting the HFIR fresh fuel SARP Chapter 6 NCS
- 1994 – 1996 Co-developing and managing the ORNL NCS Group

1985 – 2008 continued

- 1992 Seeking methods to address the results/concerns identified at the Rocky Flats sponsored Breckenridge CO Workshop on Areas of Applicability Workshop
- 1992 Participating in seminal CSBEP and subsequent ICSBEP meetings – benchmarks specific to validation of methods and defining uncertainties
- 1993 – 1996 Managing US NRC S/U research/development program for predicting U(11)O₂ critical lattices using **GLLSM** computational analyses by using FSU U(~5% – 21%)UO₂ critical experiments data
- 1997 – 2008 Managing US DOE NCSP S/U research, development, and application program (AROBCAD then TSUNAMI) having general application to energy-group-wise neutron transport code validation specific to ORNL SCALE XSDRN and KENO (pseudo push-back on US DNFSB Rec. 97-2) applied to:
 - Validation using acquired FSU data for SiO₂, RG & WG MOX
 - Design of simulated JIMO space reactor fuel cladding material criticality benchmarks

What we all know?

- We are sensitive to understanding and demonstrating the quality of our safety evaluations
- There are pressures for us to provide improved research and production throughput for more different materials and geometric variations that challenge our existing methods and data validations
- We are unclear about new method unknowns and their cost-to-benefit ratios but their benefits are being revealed with usage and time yielding more knowledge about the validation of our computational safety bases
- We have always been thoughtful about the need for validating our computational methods, whatever they may be, and we continue addressing uncertainties regarding our
 - Methods
 - Data

We are thoughtful

- Care about improving validations of codes and data
but
occasionally
- Unclear about the quality of our data and methods

So

- It could be said that we suffer from

Sensitivity / Uncertainty



I conclude with my best wishes for you to

“Live long [, *do good*] and prosper”

Thank you for your attention

Calvin M. Hopper