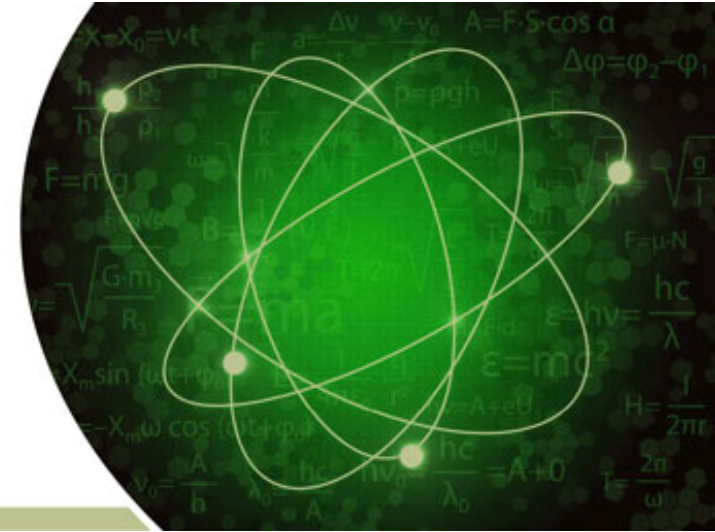




ANS Annual Meeting

2019

*THE VALUE
OF NUCLEAR*



Initial Investigations of the Criticality Safety Validation Basis for HA-LEU Transportation

Bradley T. Rearden, Ph.D.

Leader, Modeling and Simulation Integration

B. T. Rearden, W. J. Marshall, J. B. Clarity, A. M. Holcomb, F. Bostelmann, and J. M. Scaglione



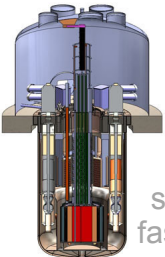
Industry is actively pursuing advanced reactor concepts

Intrinsically safe designs, lower costs, high burnup, minimal waste

Retain or increase electricity baseload in lieu of retiring LWR fleet

Achieve greenhouse gas reductions and clean air goals

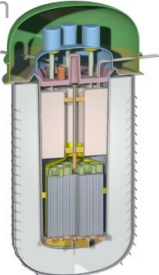
TerraPower.



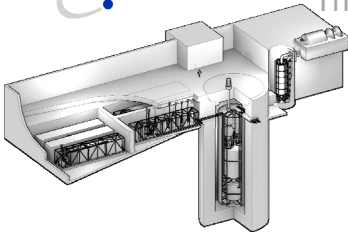
salt-fueled fast reactors

TERRESTRIAL ENERGY

Integral molten salt thermal reactor

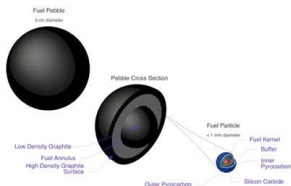


Flibe ENERGY



Liquid fluoride Thorium thermal reactor

Kairos Power



Liquid fluoride cooled thermal reactor (FHR)

- Work with the NRC, developers, and customers to develop common understanding and expectations (e.g. gap analysis report and PIRT processes).

Abbreviated reactor technology matrix (1/2)

Reactor Type	Companies	Licensing action expected	Fuel / Enrichment	Thermal spectrum	Fast Spectrum	Coolant	Radial core expansion	Flowing Fuel	Fuel Form
PWR	Westinghouse, AREVA, CE, CANDU	already	2-5%	✓		Water	minimal		Oxide
BWR	GE	already	2-5%	✓	✓	Water	minimal		Oxide
HPR	Oklo	2019	~20%		✓	Sodium heat pipes	✓		Metallic Casting
	Westinghouse (eVinci)	2019	19.75%	Thermal/ Epithermal		Sodium heat pipes			Oxide
SFR	TerraPower (TWR)		~20%		✓	Sodium	✓		Metallic Rods
	GE PRISM		~20%		✓	Sodium	✓		Metallic Rods
LFR	Westinghouse		15-20%		✓	Lead	✓		Oxide/ Nitride
HTGR	X-energy (Xe-100)	2020s	15.5%	✓		Helium		Pebbles	TRISO
	Areva (SC-HTGR)		~20%	✓		Helium			TRISO
FHR	Kairos	2020s	~17%	✓		FLiBe		Pebbles	TRISO

Abbreviated reactor technology matrix (1/2)

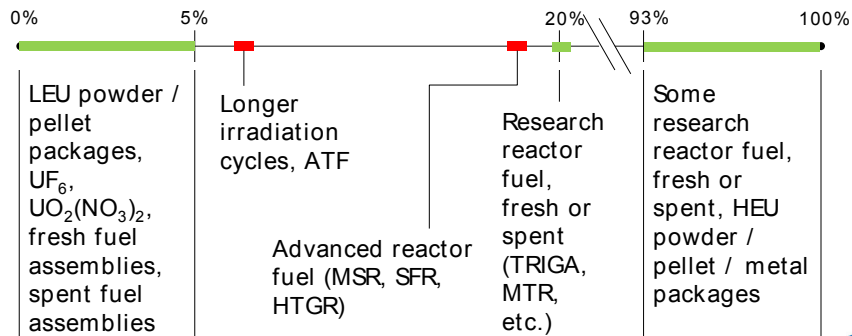
Reactor Type	Companies	Licensing action expected	Fuel / Enrichment	Thermal spectrum	Fast Spectrum	Coolant	Radial core expansion	Flowing Fuel	Fuel Form
MSR	Terrestrial Energy (IMSR)	2019	~5%	✓		Proprietary		Salt	Molten Salt
	Transatomic	2020s	~5%	Thermal/ Epithermal		FLiBe		Salt	Molten Salt
	TerraPower (MCFR)	2020s	~20%		✓	Chloride salt		Salt	Molten Salt
	Elysium		~20%		✓	Chloride salt		Salt	Molten Salt
	FLiBe Energy			Thorium	✓	FLiBe		Salt	Molten Salt

NRC perspectives on high assay fuel from Office of Nuclear Materials Safety and Safeguards

> 5.0 Weight Percent



Code Validation:



NMSS

6



NRC Regulatory Perspective on Criticality Safety in Fissile Material Transportation and Spent Fuel Storage

Drew Barto
Criticality Shielding and Risk Assessment Branch
Division of Spent Fuel Management
US NRC

American Nuclear Society Winter Meeting
Washington, DC
October 30, 2017

NMSS

1

Part 71/72 Interface



High-Capacity PWR Cask Criticality Safety Criteria:

Storage:

- < 5.0% Initial enrichment
- Minimum soluble boron during loading

Transportation:

- < 5.0% Initial enrichment
- > 45 GWd/ MTU burnup
- Cooling time
- Limits on irradiation parameters:
 - Soluble boron
 - Specific power
 - Moderator temp.
 - Fuel temp.



NMSS

7

Example criticality validation process using the ES-4100 package for 20% enriched UF₆

- Designed at the Y-12 National Security Complex
- The container is designed to ship fresh research reactor fuel and holds four separate containment vessels. Each vessel has a 5-inch (12.7 cm) inner diameter with an inside height of 58 inches (147.3 cm). The overall package is 34 inches (86.36 cm) in diameter and 71 inches (180.3 cm) tall. A cast ceramic absorber containing boron carbide is included for criticality control, and the Kaolite insulation is also included in the package model.
- This package was selected as a potentially representative container for shipping HA-LEU UF₆, though no plans exist at this time for certifying it for this application.
- The model includes 20 wt% enriched UF₆ homogeneously mixed with water and polyethylene in the containment vessel. The UF₆ was modeled in a homogenous mixture with water and polyethylene because this approach was used in the calculations to demonstrate criticality safety for the package's certificate. An individual package is modeled with the maximum ²³⁵U mass allowed in each containment vessel per the ES-4100 certificate, which is 1 kg per cylinder or 4 kg per package.



Photos Courtesy of Jeff Arbial
Y-12 National Security Complex



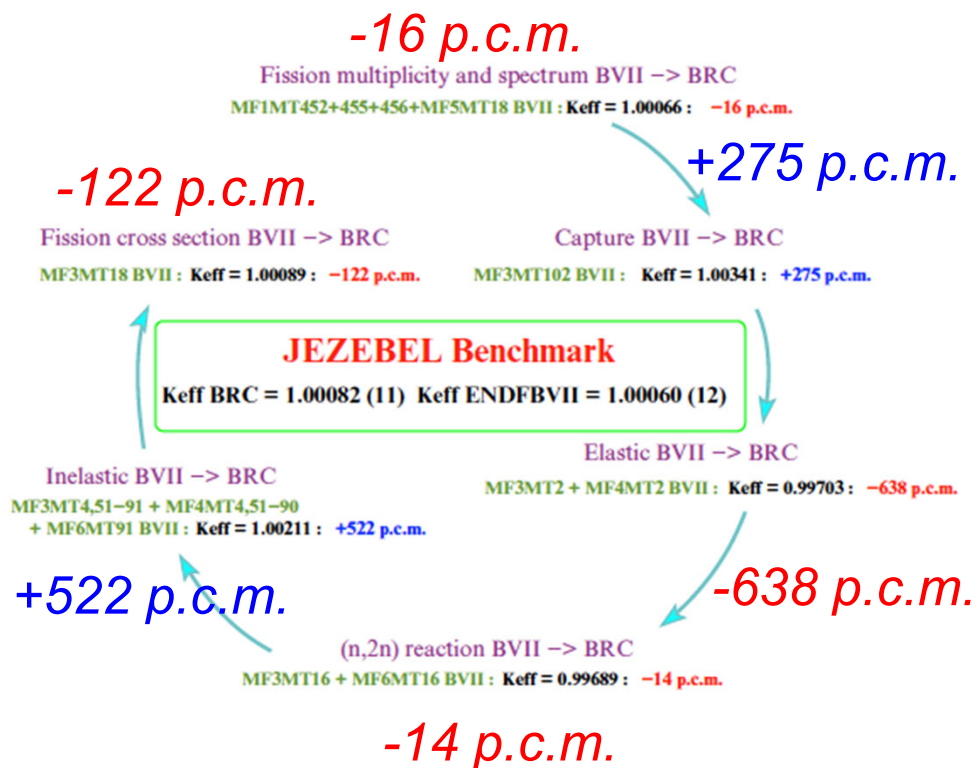
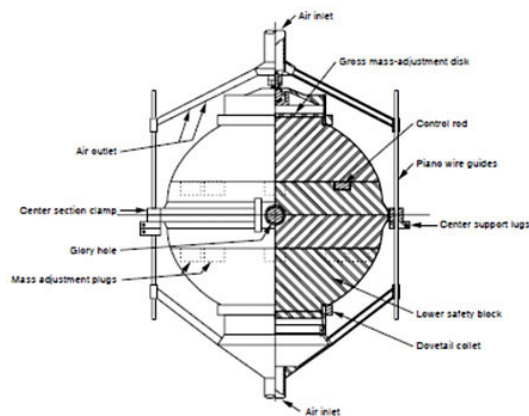
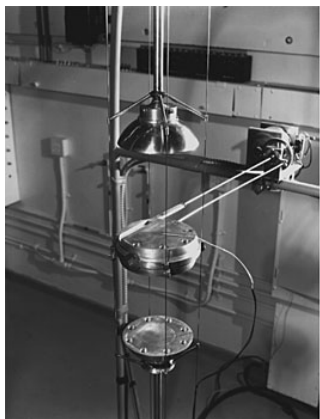
Impact of nuclear data tuning on criticality safety analysis increases importance of validation and safety margin determination

- A specific program (DOE-SC, NNSA/NCSP, NNSA/NA-22, DOD, international participant) funds an update in a nuclear data evaluation
 - New differential physics experiments
 - Data processing
 - Comparison to and **optimization with applications in their interest**
- National Nuclear Data Center - Cross Section Evaluation Working Group (CSEWG)
 - Updates are exchanged through a beta repository for ENDF and reviewed by a global team
 - Meets twice annually, with participation from IAEA, OECD/NEA, and others to review proposed updates
 - If changes benefit, or do not disrupt, applications of interest to these teams, the new evaluation is approved
- Only intermittent representation for Nuclear Energy applications

Compensating Errors in the Jezebel experiment k_{eff}

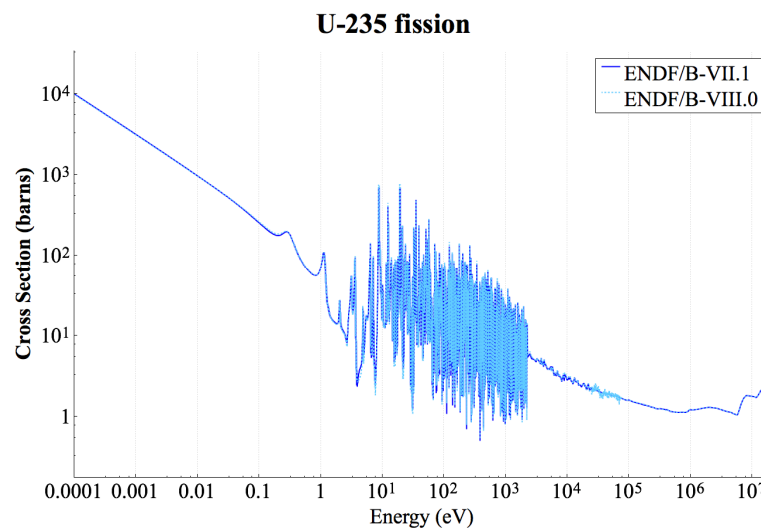
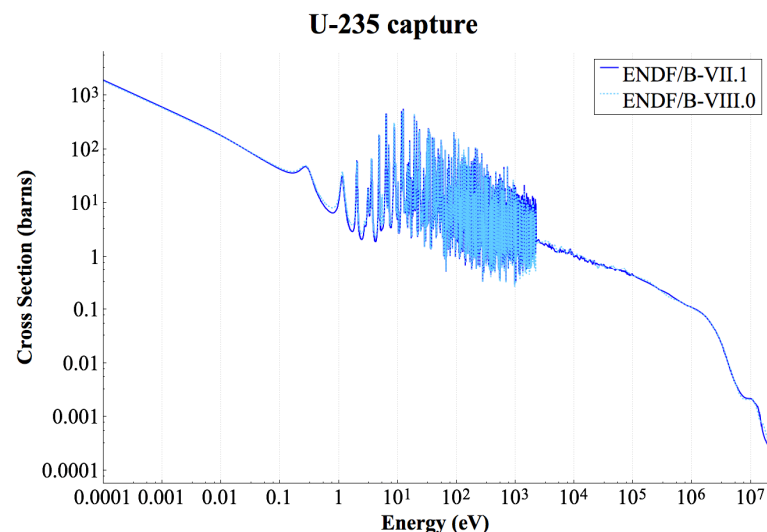
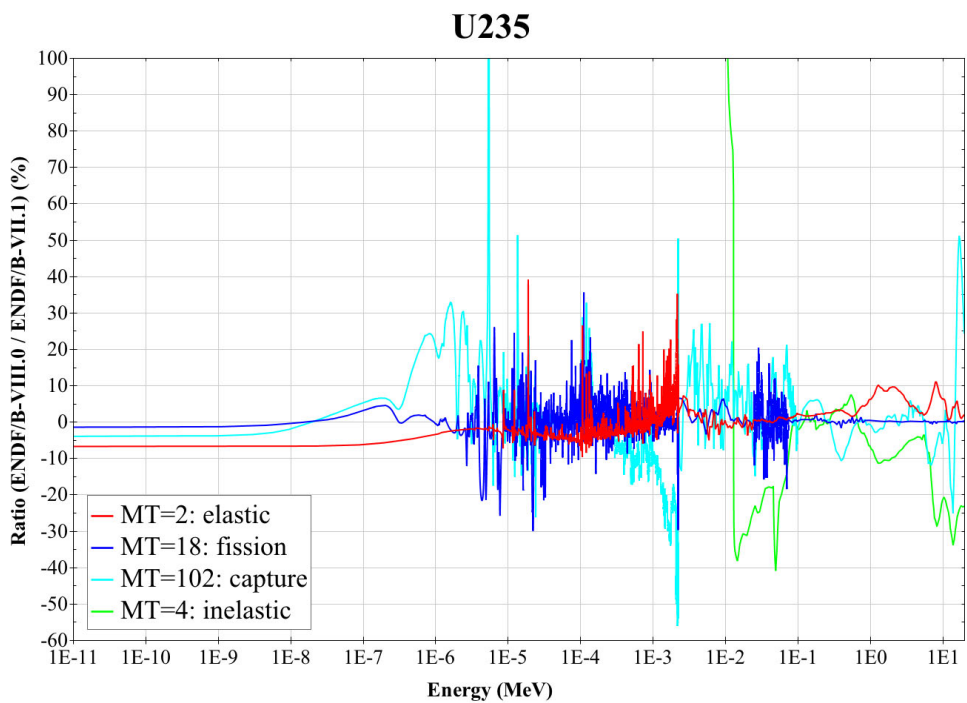
^{239}Pu metallic sphere at Los Alamos

- Eric Bauge* reported on an analysis where components of the Bruyères-le-Châtel (BRC) ^{239}Pu evaluation were replaced with those from ENDF/B-VII.1.
- We do not know if either evaluation is “correct” but both get the “correct” answer.

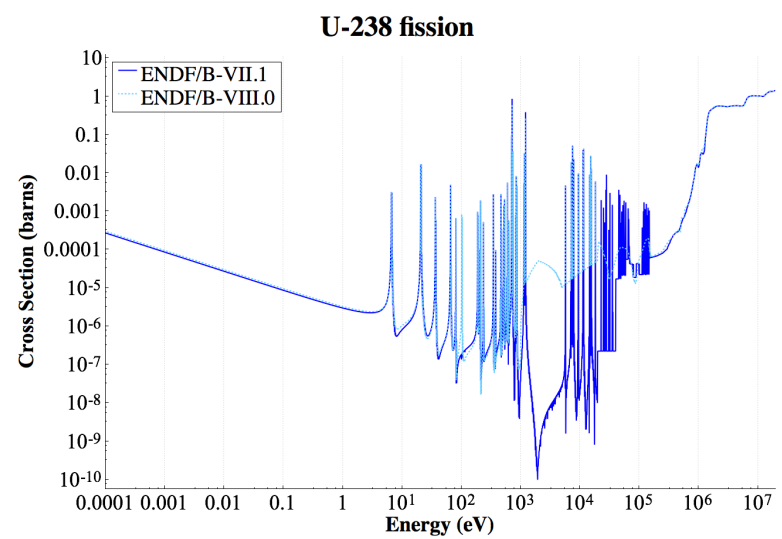
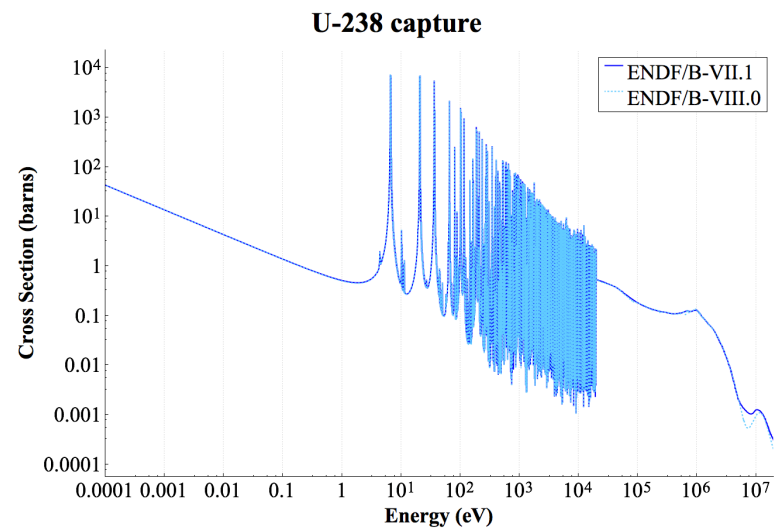
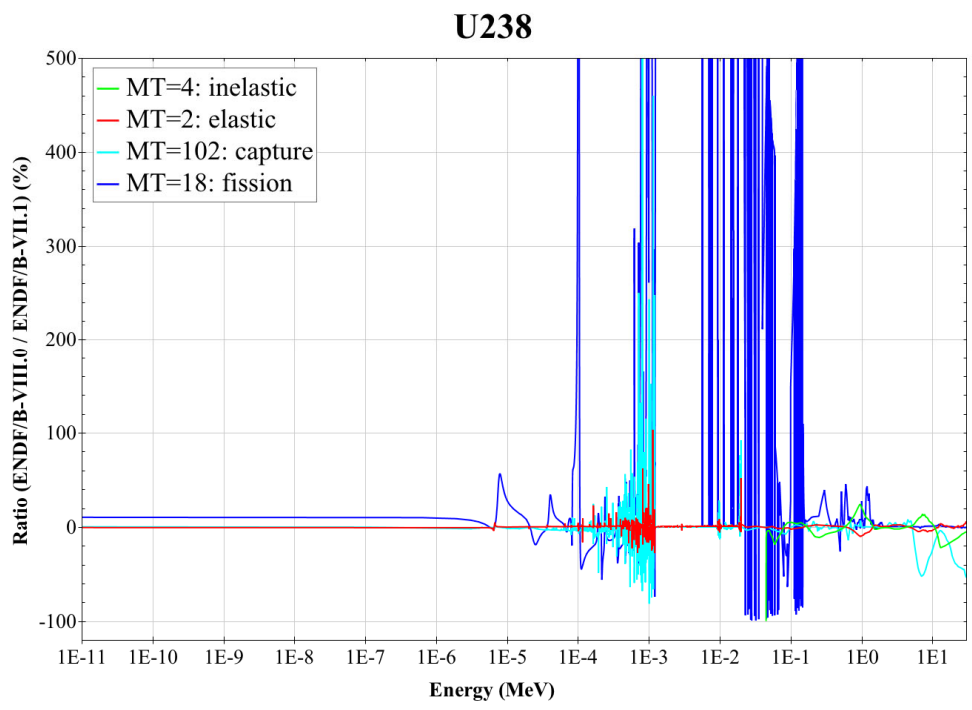


*E. Bauge et al., Eur. Phys. J. A (2012) 48: 113

Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

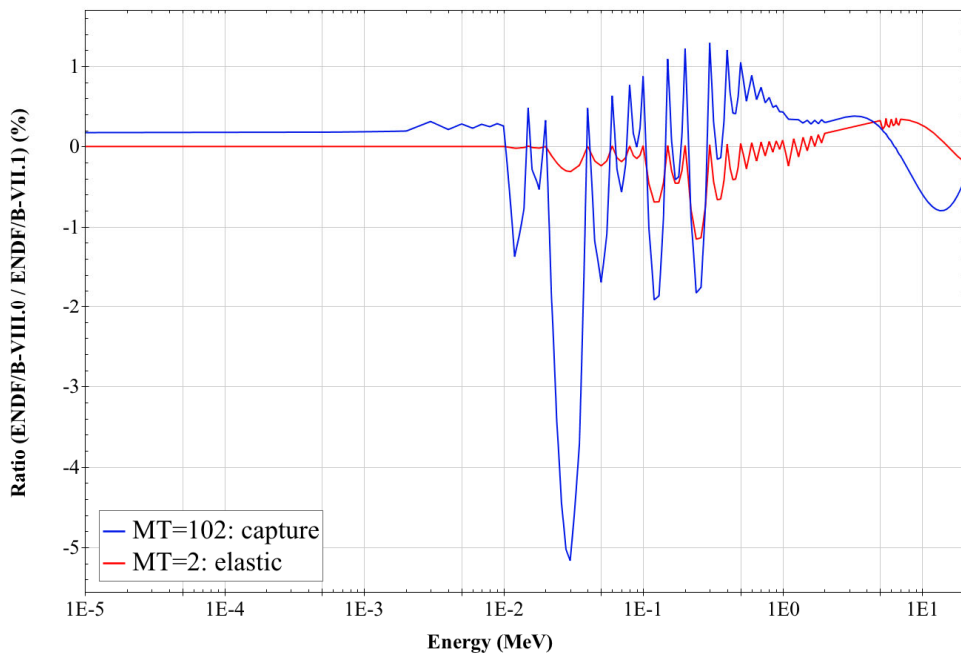


Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

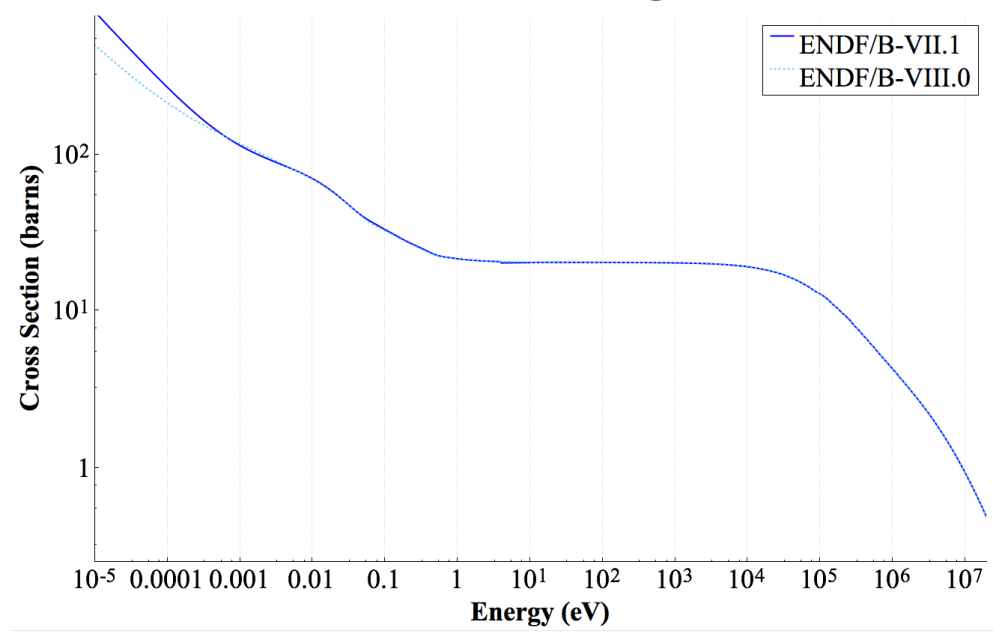


Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

H1

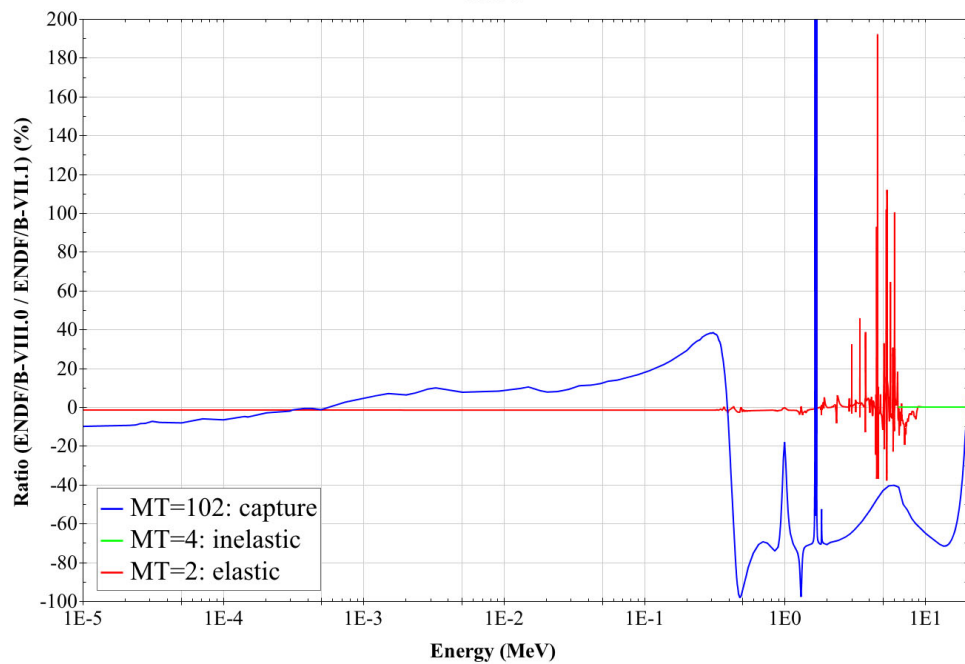


H-1 elastic scattering

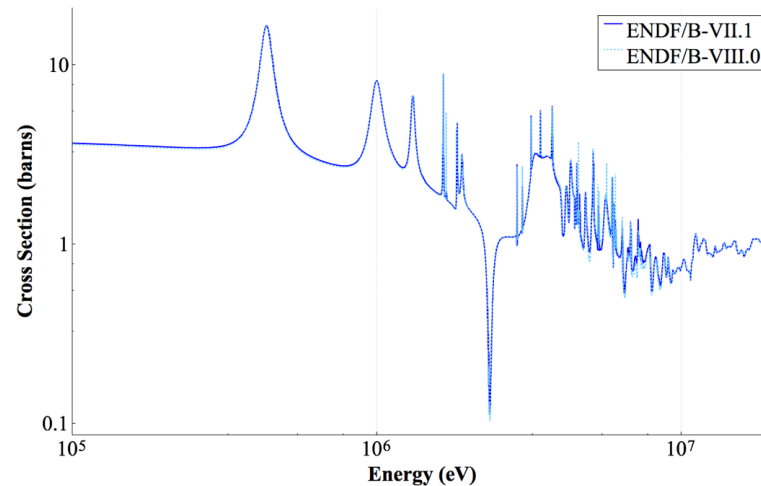


Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

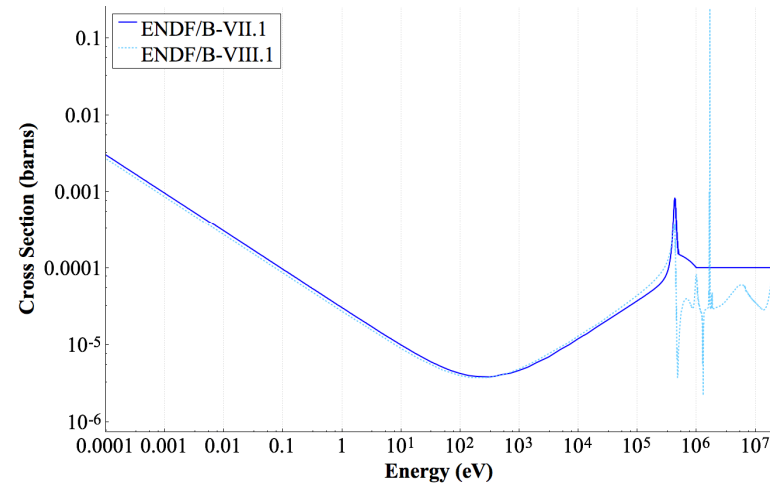
O16



O-16 elastic scattering

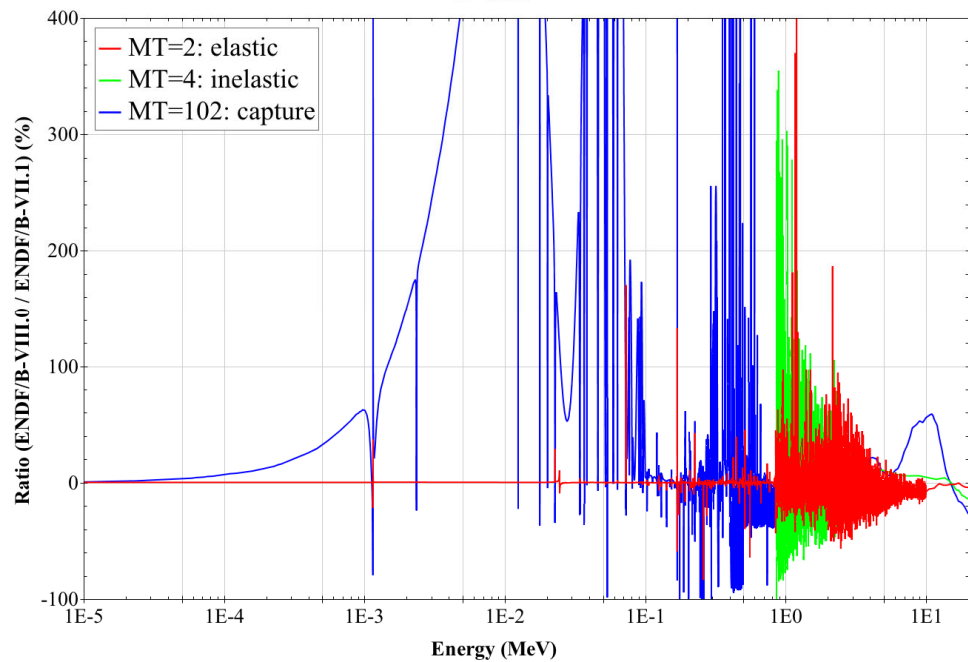


O-16 capture

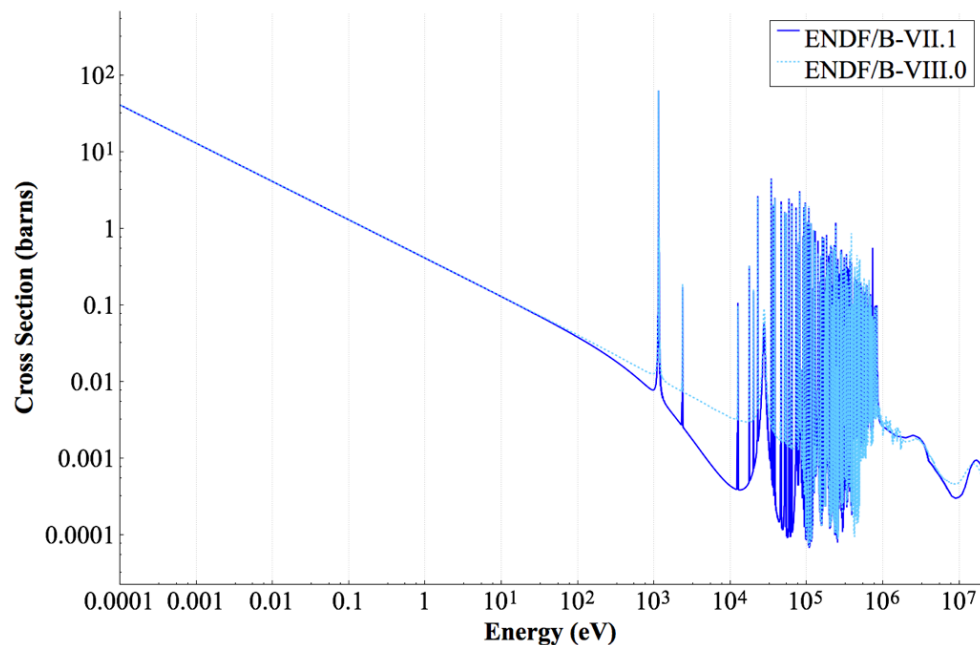


Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

Fe56

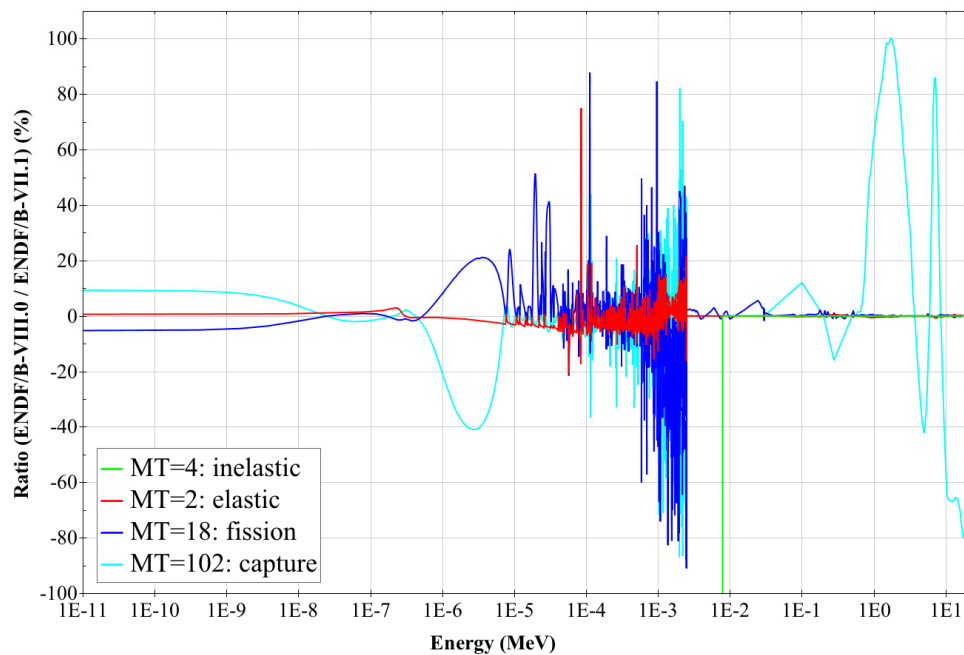


Fe-56 capture

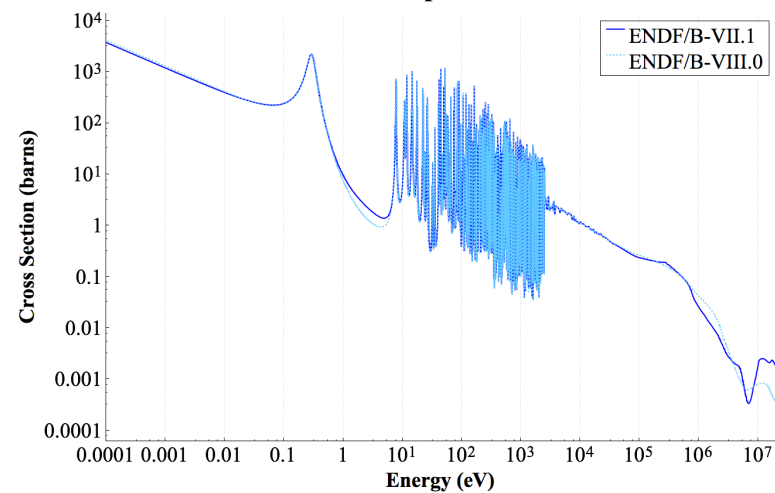


Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

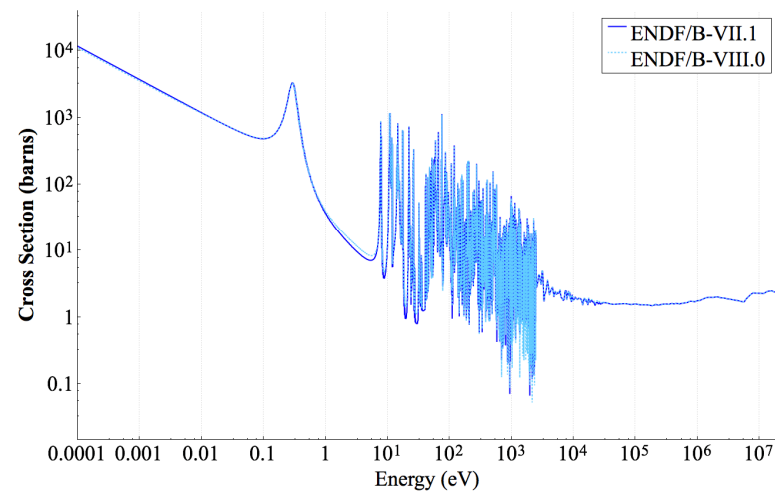
Pu239



Pu-239 capture

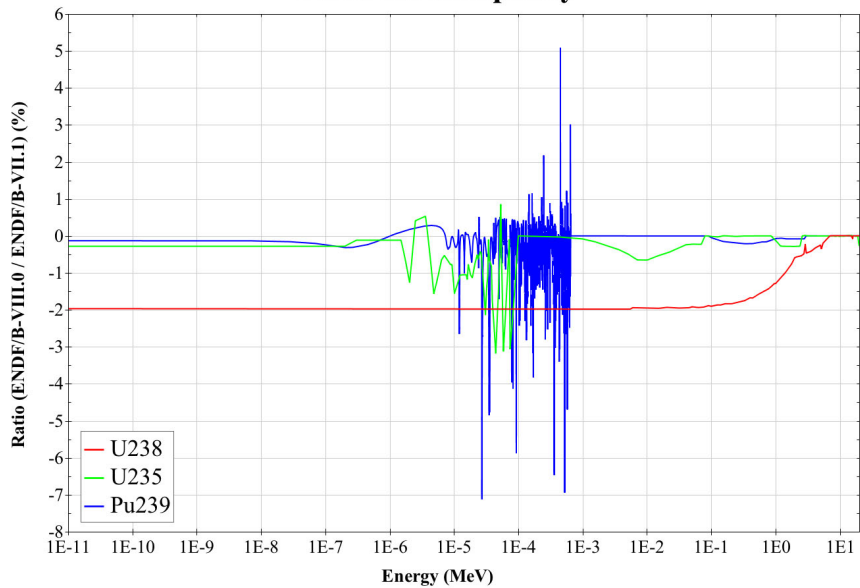


Pu-239 fission

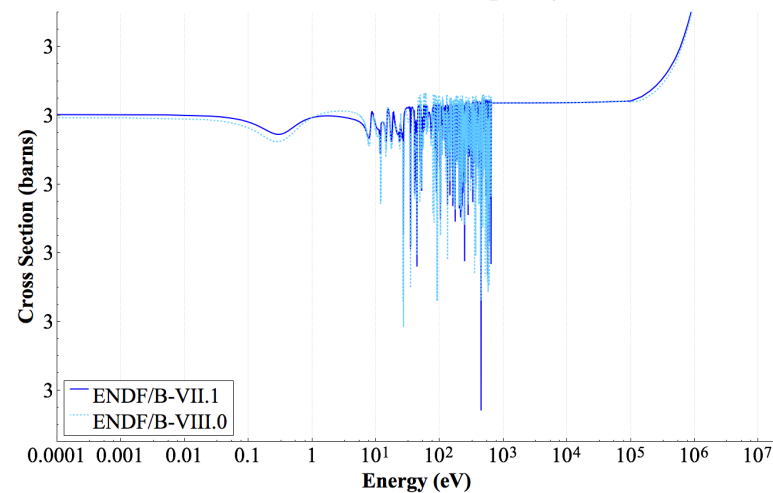


Cross section changes ENDF/B-VII.1 to ENDF/B-VIII.0

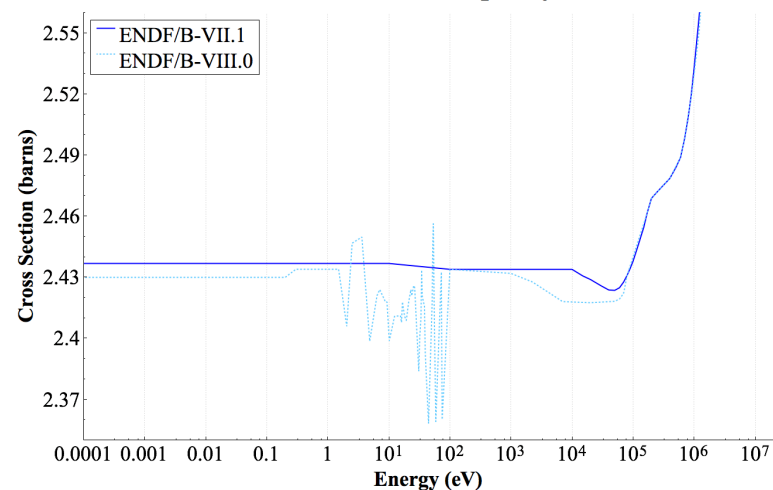
Neutron multiplicity



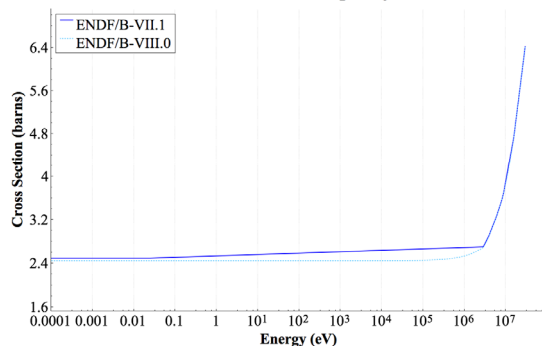
Pu-239 neutron multiplicity



U-235 neutron multiplicity



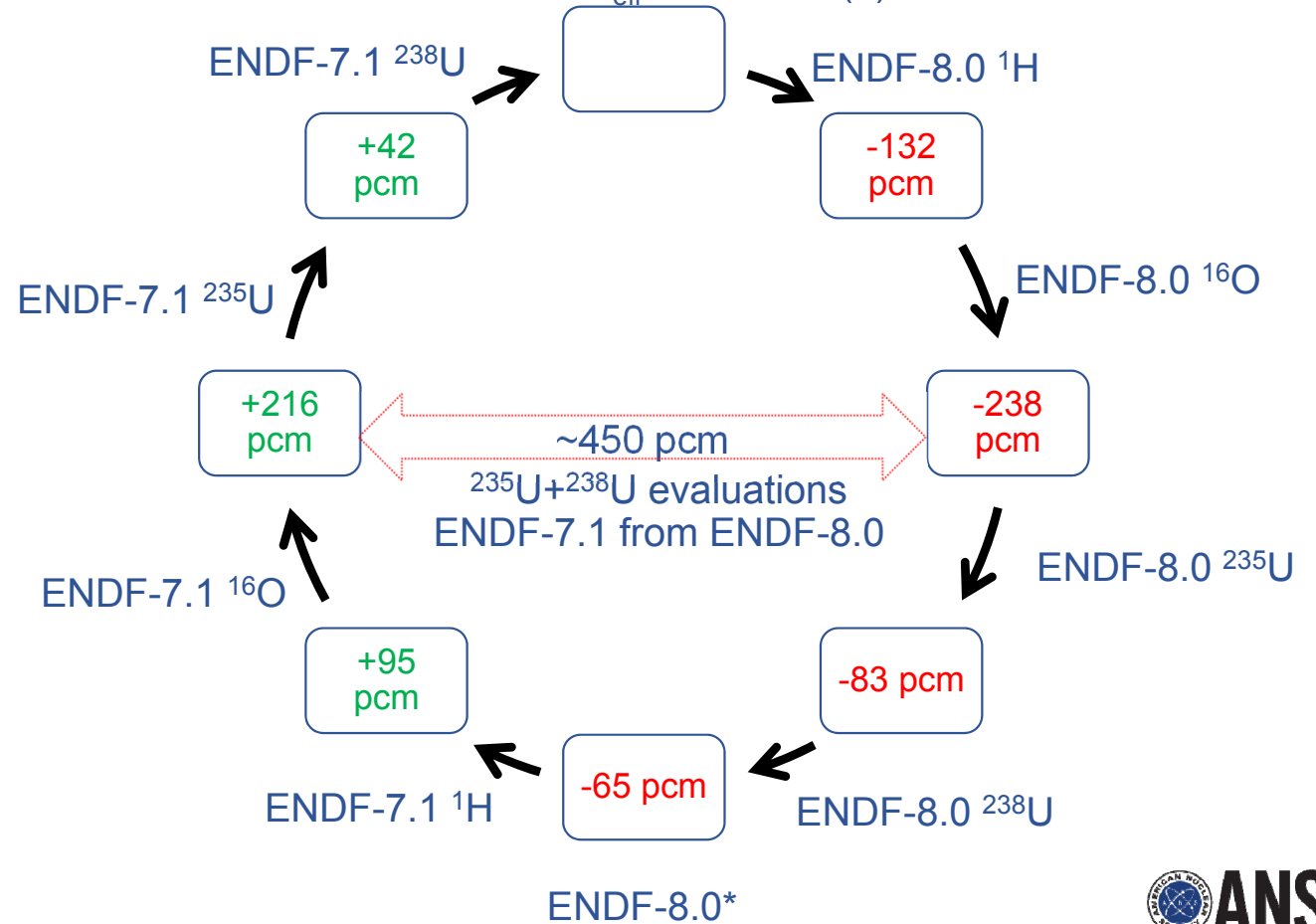
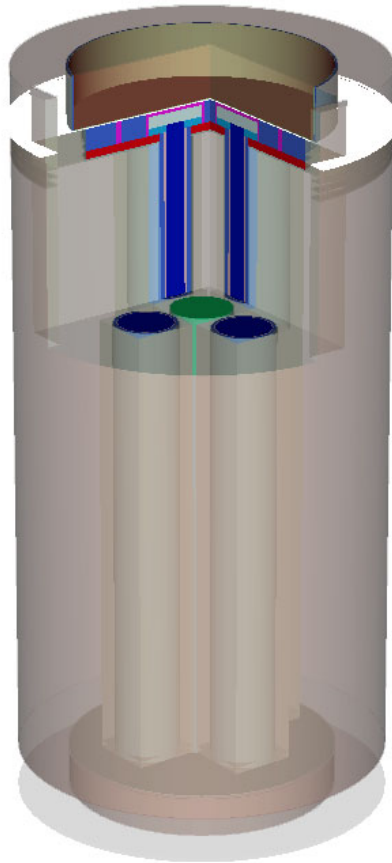
U-238 neutron multiplicity



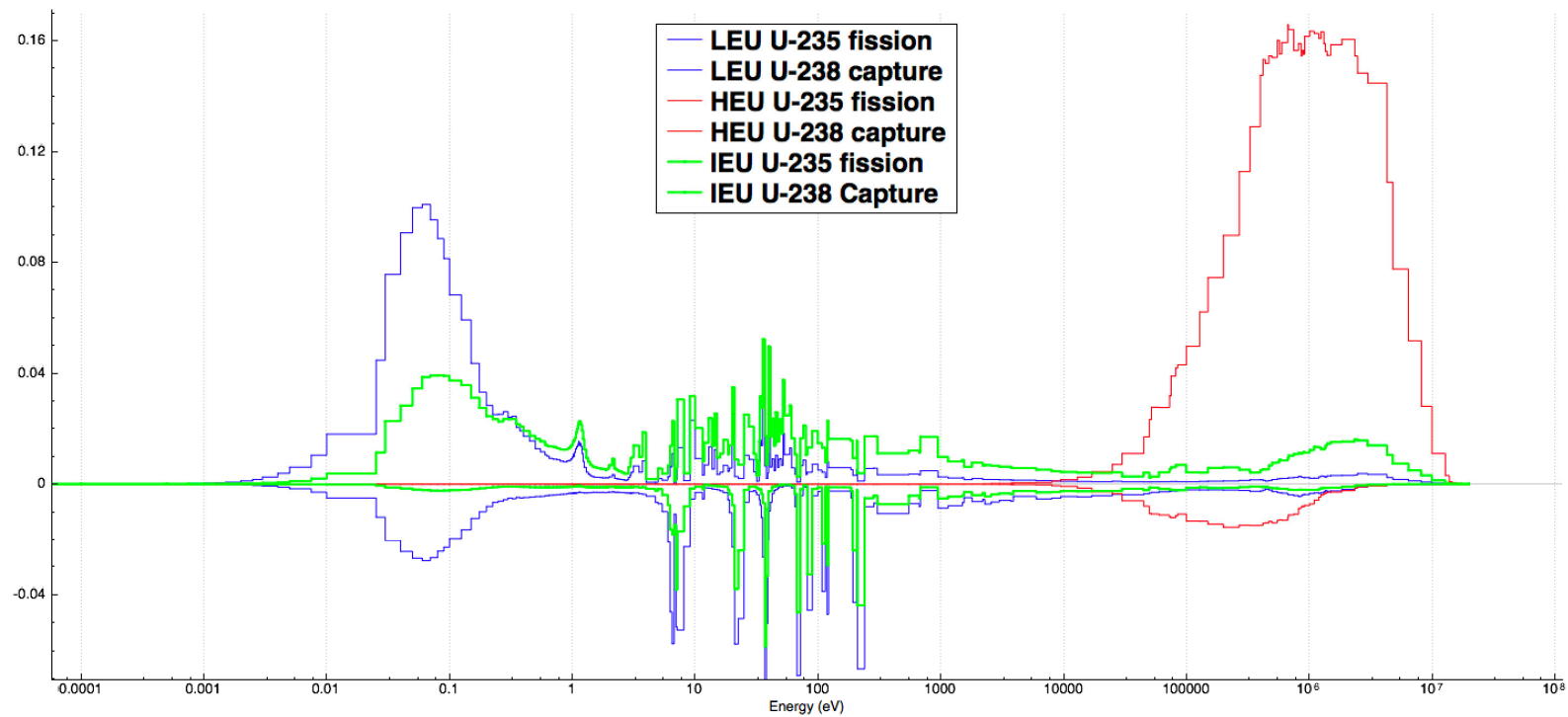
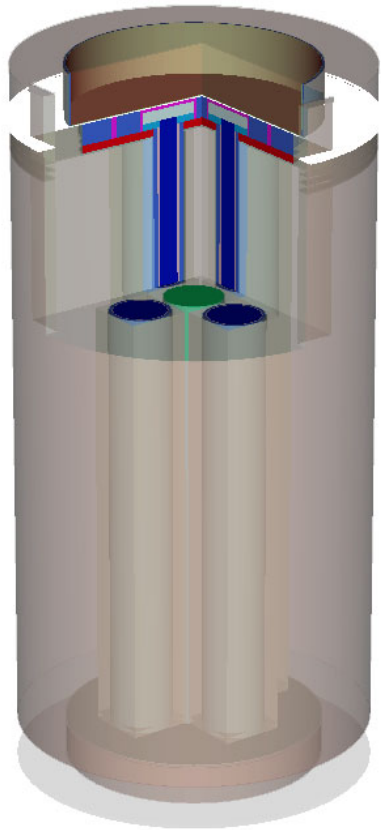
ES-4100 w/ 20 w/o UF₆

study on counteracting errors in ENDF/B-VII.1 – ENDF/B-VIII.0

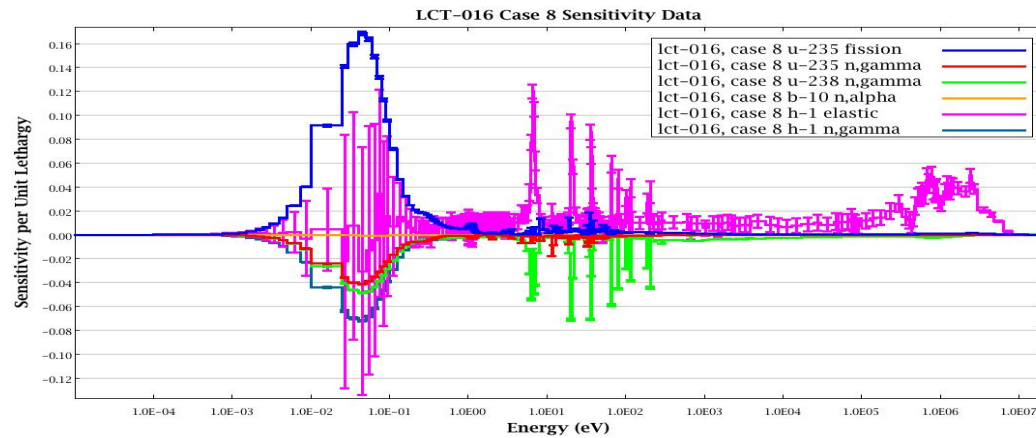
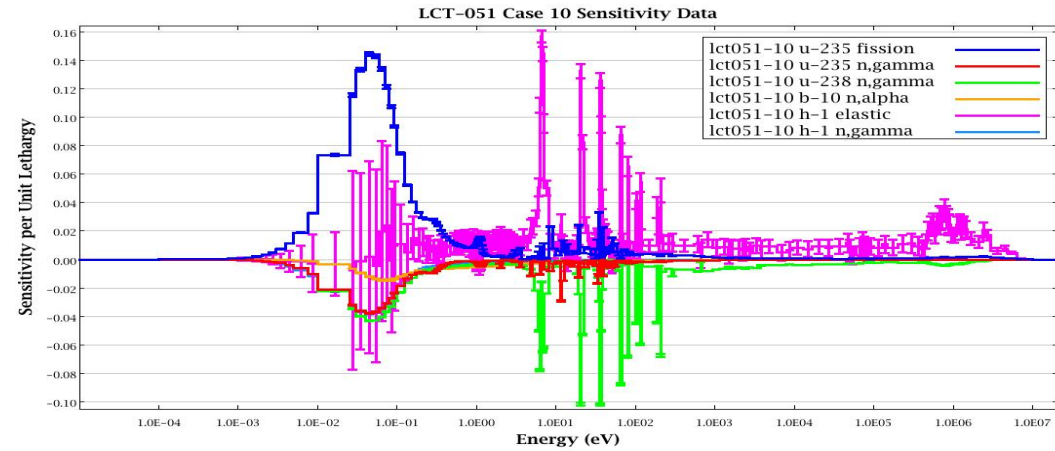
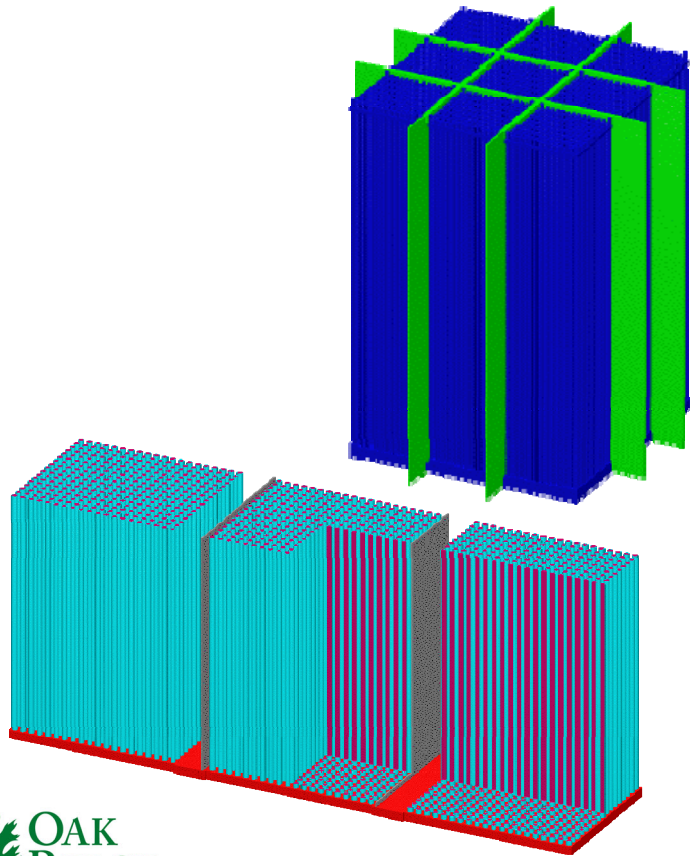
ENDF-7.1: $k_{\text{eff}} = 0.86464$ (8)



Sensitivity of k_{eff} to nuclear data quantifies how important each cross section is for application of interest



TSUNAMI approach to validation: identify and analyze benchmark experiments to quantify bias in application



Correlation coefficient (c_k)

(a.k.a. representativity factor)

- Quantifies overall similarity potential sources of bias in k_{eff} between design application and benchmark experiment.

$$c_k = \frac{\sigma_{ae}^2}{\sigma_a \sigma_e}$$

Covariance between
Experiment (e) and Application (a)
due to all nuclides and reactions

Standard deviations for
Application (a) and Experiment (e)
due to all nuclides and reactions

Regulatory basis for validation applicability

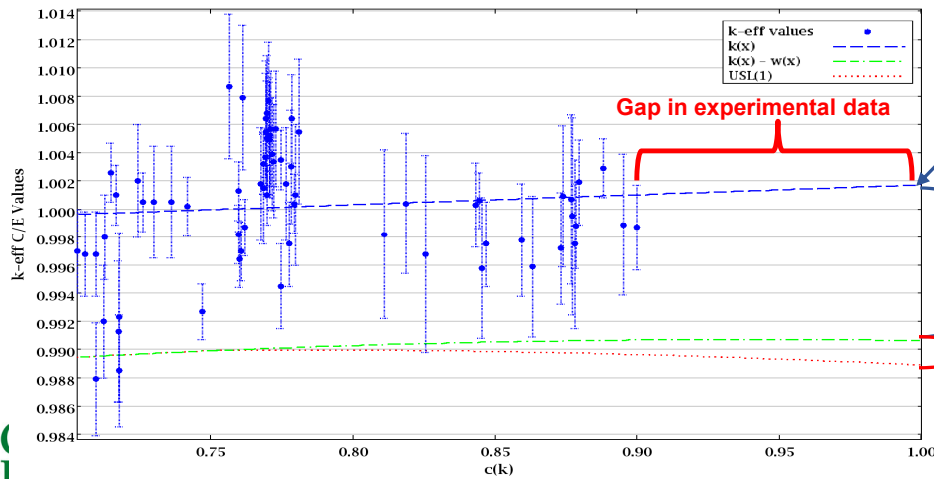
FCSS ISG-10, Rev. 0 - 1 -

**Justification for Minimum Margin
of Subcriticality for Safety**

**ISG-10
 $c_k \geq 0.95$
recommended**

Prepared by
Division of Fuel Cycle Safety and Safeguards
Office of Nuclear Material Safety and Safeguards

Issue
Technical justification for the selection of the minimum margin of subcriticality for safety for fuel



NUREG/CR-6655, Vol.1
ORNL/TM-13692/V1

**Sensitivity and Uncertainty
Analyses Applied to
Criticality Safety
Validation**

Methods Development

Oak Ridge National Laboratory

U.S. Nuclear Regulatory
Office of Nuclear Regulation
Washington, DC 20555-4

NUREG/CR-6655, Vol.2
ORNL/TM-13692/V2

**Sensitivity and Uncertainty
Analyses Applied to
Criticality Safety
Validation**

Illustrative Applications and Initial Guidance

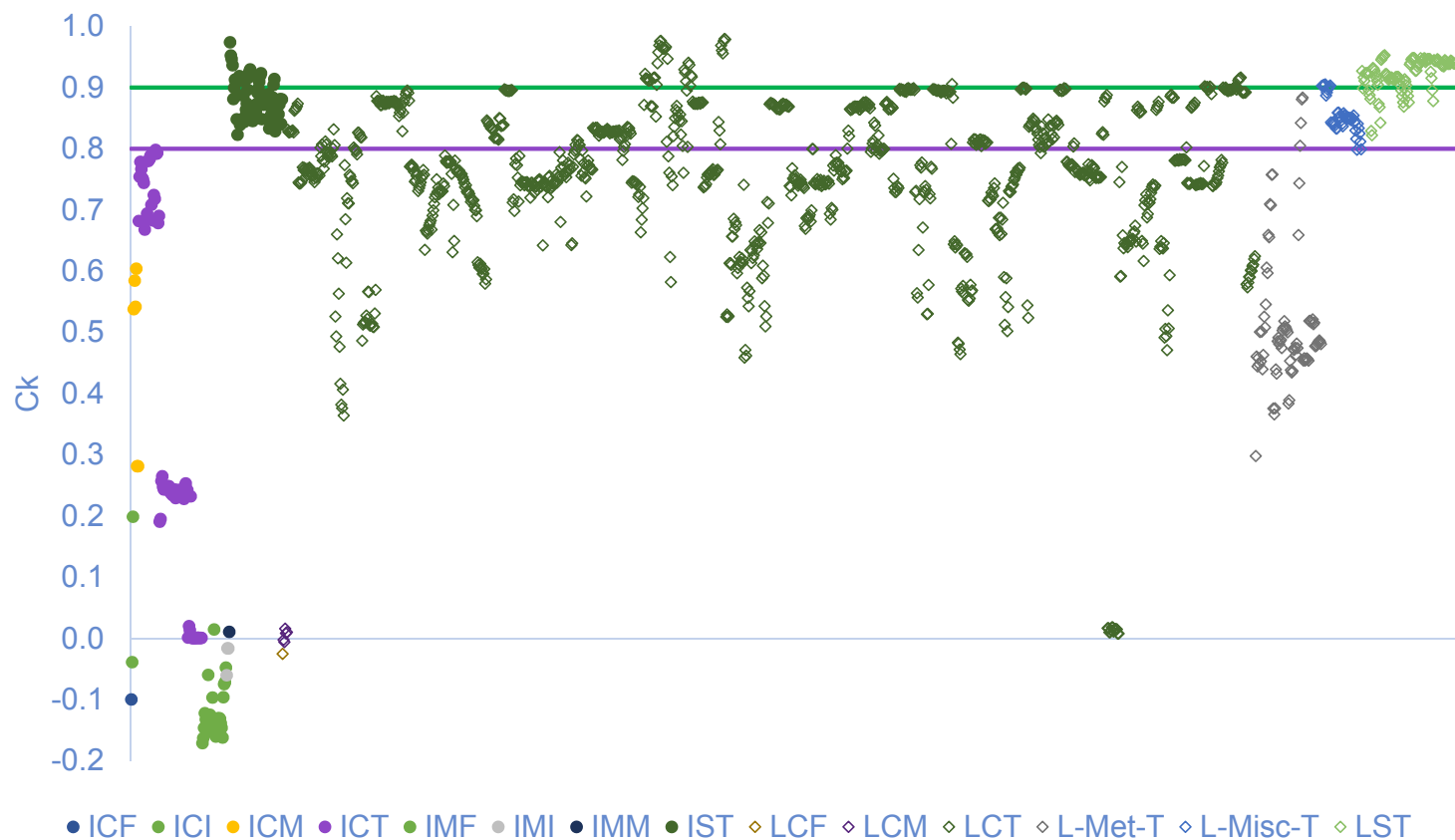
Oak Ridge National Laboratory

U.S. Nuclear Regulatory Commission
Office of Nuclear Regulatory Research
Washington, DC 20555-0001

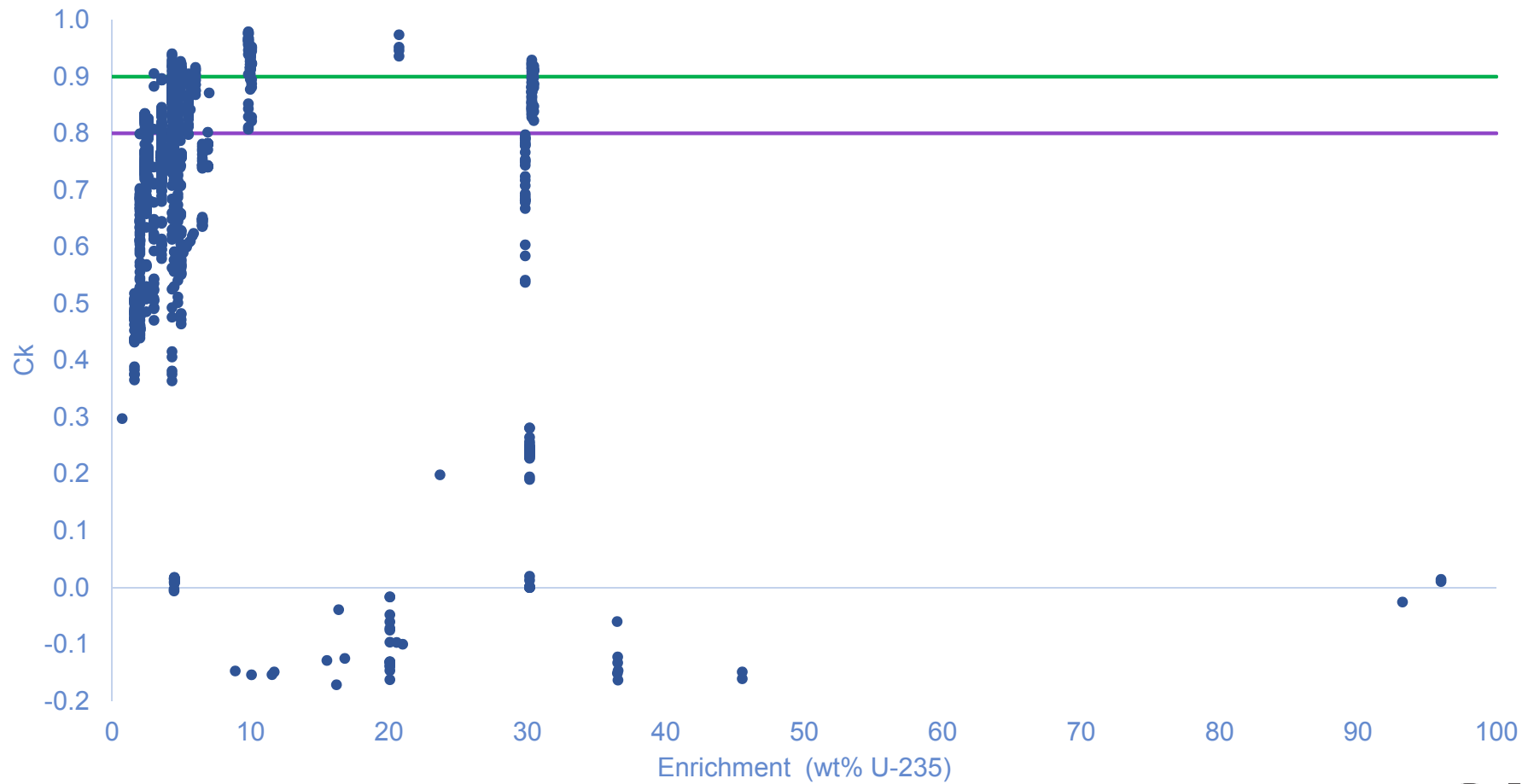


Selection of applicable critical experiments using SCALE/TSUNAMI similarity assessment

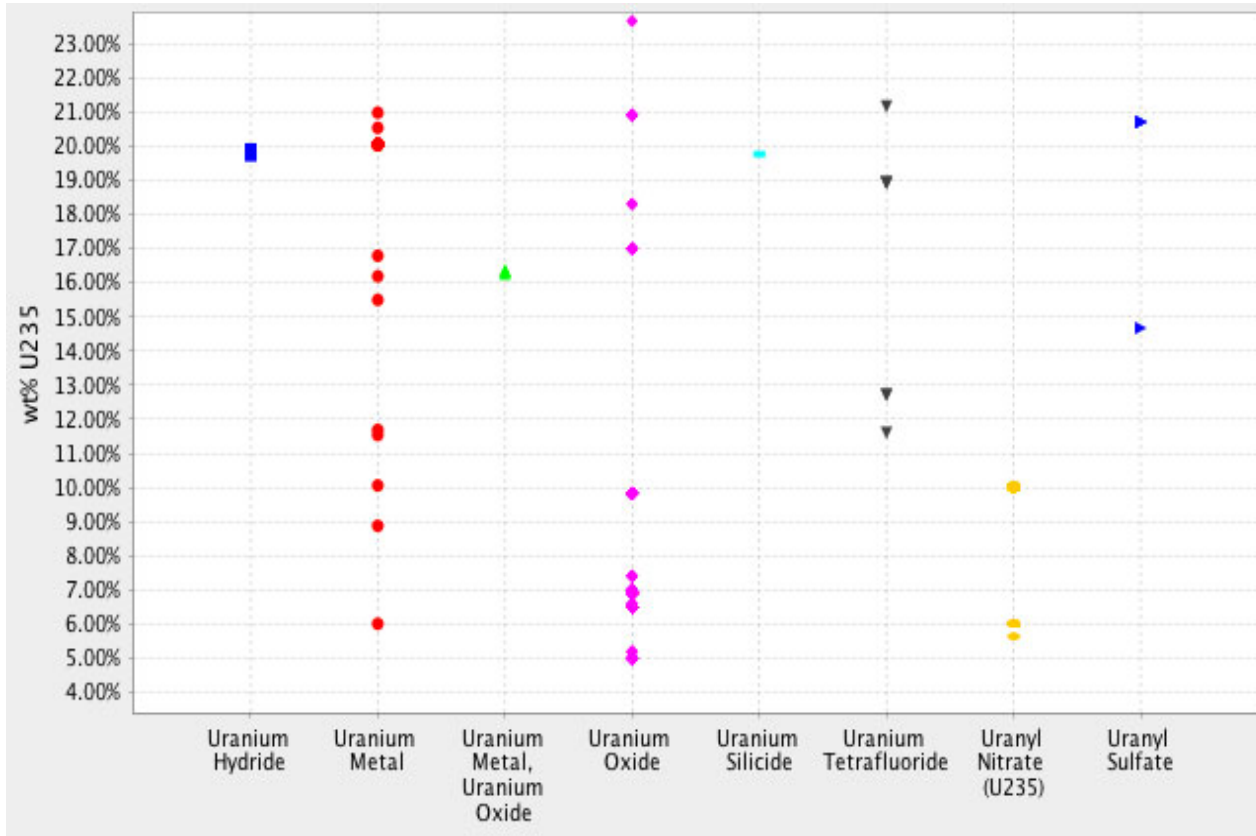
- 1,584 experiments considered
- ORNL VALID library
- NEA sensitivity data provided with ICSBEP
- Plot of c_k by criticality experiment type
- c_k is a correlation coefficient indicating how similar an experiment is to an application model with regard to physics and nuclear data
- A c_k of 1.0 indicates that the experiment and application use the same physics in the same way, so they should have the same computational bias



c_k sorted by enrichment for 20 wt% application



376 ICSBEP experiments with $5\% < {}^{235}\text{U}$ wt% $< 25\%$



- Many legacy experiments for metallic cores
- IRPhEP has a few experiments for HTGR (HTR-10, HTTR)
- No experiments for molten salt (limited new measurements in Czech republic for non-fueled FLiBe)
- No data for FHR

Conclusions

- This paper describes the impact of recent nuclear data changes on HA-LEU and provides a preliminary sensitivity/uncertainty–based assessment of the applicability of available of criticality experiments for validation of licensing calculations for transportation of small quantities of 20 wt% UF₆.
- This study showed that while recent dramatic changes in the ENDF data due to nuclear data tuning may cause unpredictable behavior in new systems, existing criticality experiments available in the ICSBEP Handbook could provide a sufficient basis for validation, especially where the sensitivity/uncertainty approaches to validation are applied.

Ongoing activities

- New funding opportunities for nuclear data improvements:
 - Nuclear Data Working Group FOA
 - DOE-NE NEUP
- DOE-NE HA-LEU campaign teams at INL, ORNL, and PNNL are sourcing material and examining criticality safety issues for transportation
- Centrus will begin HA-LEU enrichment pilot program
- ORNL is continuing nuclear data reviews, validation assessments, and training to support NRC readiness for licensing actions

Office of Science Funding: Department of Energy to Provide \$7.5 Million for Nuclear Data Research

APRIL 22, 2019

[Home](#) » [Funding: Department of Energy to Provide \\$7.5 Million for Nuclear Data Research](#)

WASHINGTON, D.C.—Today, the U.S. Department of Energy (DOE) announced a plan to provide \$7.5 million for new research on nuclear data. The aim is to expand and improve the quality of data needed for a wide range of nuclear-related activities from basic research in nuclear science, to isotope production, nonproliferation efforts, and nuclear power generation.

"Nuclear data is vital to a host of activities ranging from national defense," said Timothy Hallman, DOE Associate Secretary for Nuclear Energy. "These data require upkeep and constant improvement to ensure the availability of nuclear data for U.S. science, government, and industry."

Four DOE programs have teamed up for the effort as part of the Nuclear Data Interagency Working Group. They include the Office of Nuclear Energy, the Office of Nuclear Security, the Office of Nuclear Energy Research and Development, and the Office of Nuclear Energy within the Department's Office of Science, DC. The program is also supported by the Nuclear Security Administration's (DOE/NNSA) Office of

DOE Selects Centrus Energy Subsidiary for \$115M Uranium Fuel Production Contract

By Brenda Marie Rivers | June 2, 2019 | Contract Awards, News



A subsidiary of global nuclear fuel provider [Centrus Energy](#) received a \$115M contract to demonstrate a method of producing high-assay low-enriched uranium to support the Department of Energy's research and development work on advanced nuclear reactors.

DOE asked American Centrifuge Operating to deploy a HALEU fabrication system by June 2022 and establish approaches to utilize U.S.-made technology in production efforts, according to a FedBizOpps notice [posted Friday](#).

The contractor will also provide HALEU technology to support nuclear energy, national security and related R&D initiatives within three years as part of the sole-source award.

HALEU manufacturing process involves uranium enrichments of 5 percent to 19.75 percent and is intended for advanced reactors that do not require constant refueling.

NUCLEAR DATA NEEDS FOR NUCLEAR ENERGY APPLICATIONS (MS-NE-2) (FEDERAL POC: DAVE HENDERSON & TECHNICAL POC: BRAD REARDEN) (UP TO 3 YEARS AND \$400,000)

The Evaluated Nuclear Data File (ENDF) maintained by the National Nuclear Data Program (NNDC) at Brookhaven National Laboratory (BNL) provides the most reliable and commonly used nuclear data for nuclear energy applications. However, a close and critical examination of the existing nuclear data often finds that it is

OAK RIDGE
National Laboratory

Nuclear Data Training Course Course Introduction

Bradley T. Rearden
Vladimir Sobes
Doro Wiarda
Andrew Holcomb

US Nuclear Regulatory Commission
January 16 – 18, 2019
Washington, DC

ORNL is managed by UT-Battelle, LLC for the US Department of Energy

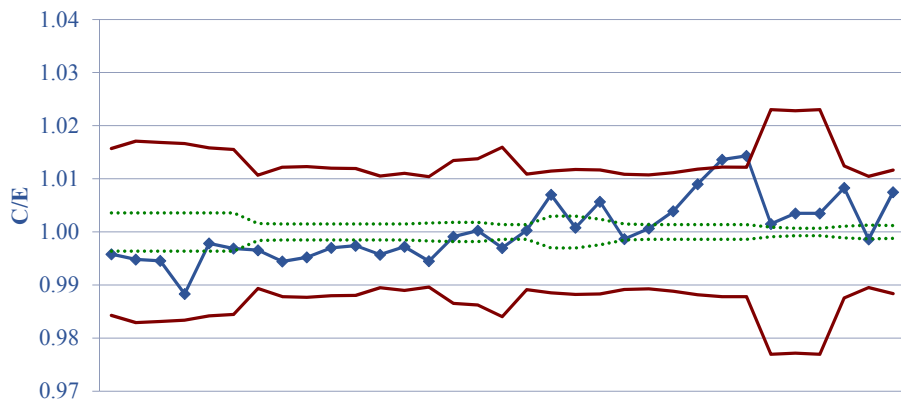


Backup slides

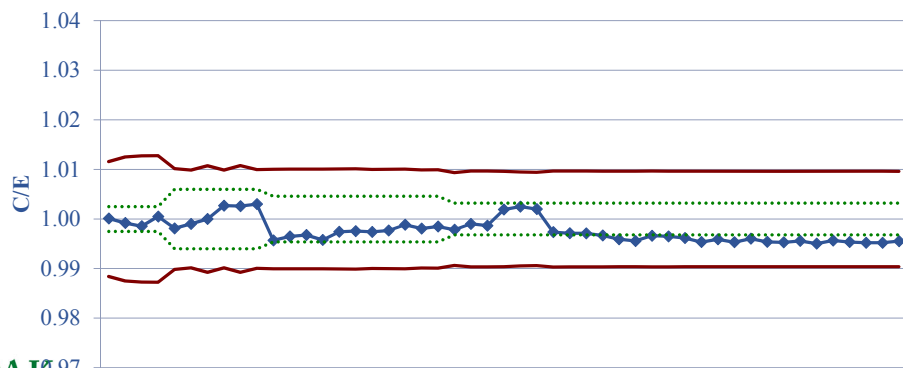
Computational bias for critical benchmarks

Computational Bias 
Experimental Uncertainty 
Cross-section Uncertainty 

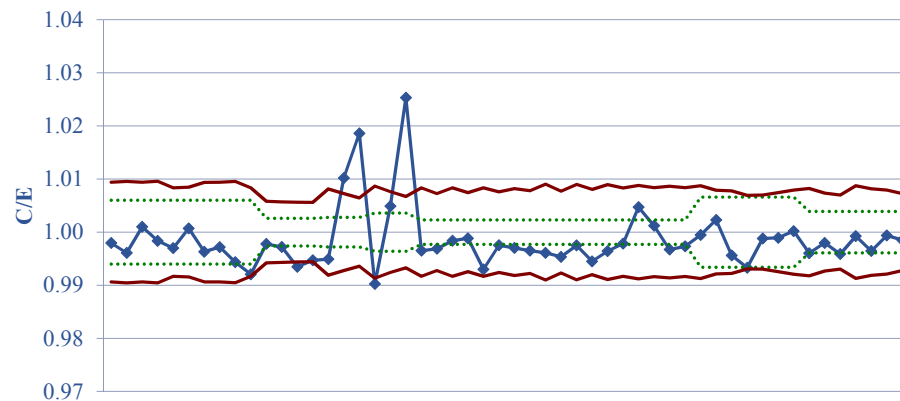
HEU-MET-FAST



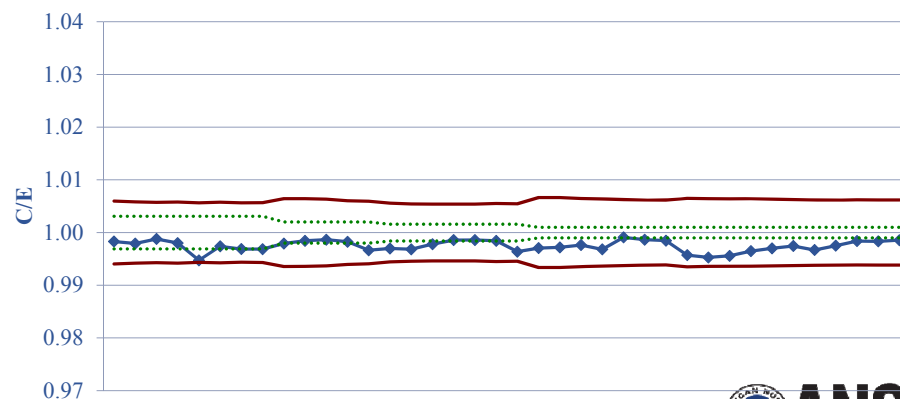
MIX-COMP-THERM



HEU-SOL-THERM



LEU-COMP-THERM



Generation of Cu evaluation for ENDF/B-VIII.0

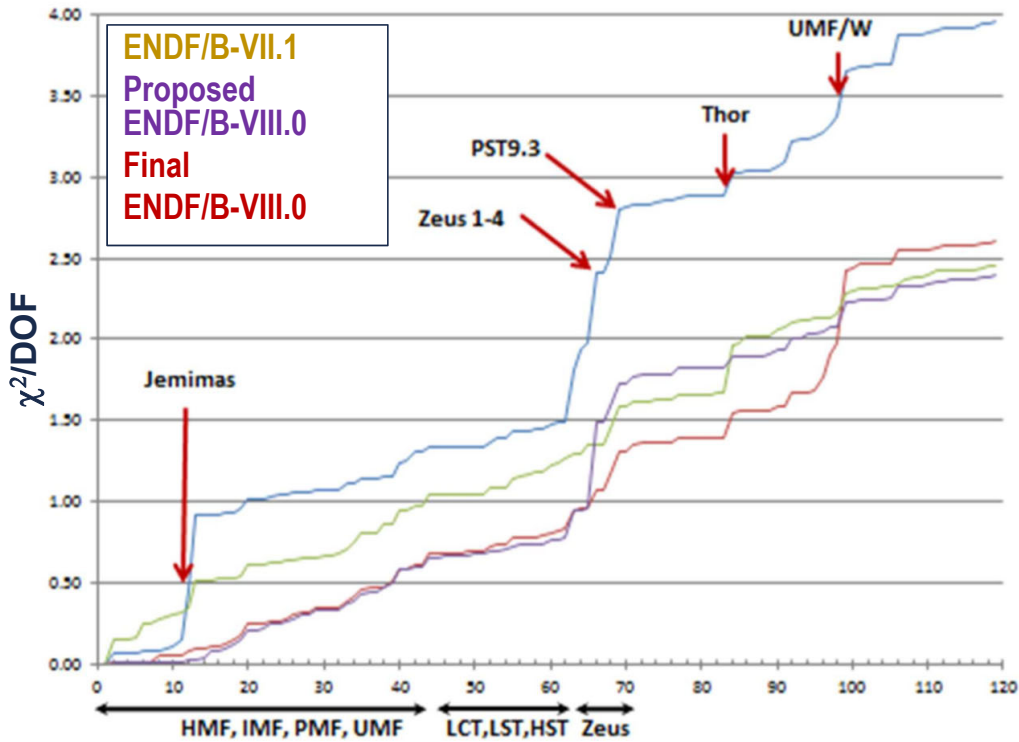


Figure 1: Cumulative χ^2/DoF for the LANL suite of 119 benchmarks with different libraries.

