

Reevaluation of Room Return Corrections for Two ORCEF HEU-Metal- Cylinder Benchmark Evaluations

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Acknowledgments

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 - ❖ **Recommendation to reevaluate room return effects and subsequent review of results**
- **Scientists, engineers, and administrative support from 20 countries collaborating in the ICSBEP**



Outline

➤ Background

- ❖ Previous Work

➤ Experiments

- ❖ History

- ❖ Benchmarks

➤ Analysis

- ❖ Room Return

- ❖ Method

➤ Results

- ❖ Summary

- ❖ Comparison of Revised Data

➤ Conclusion



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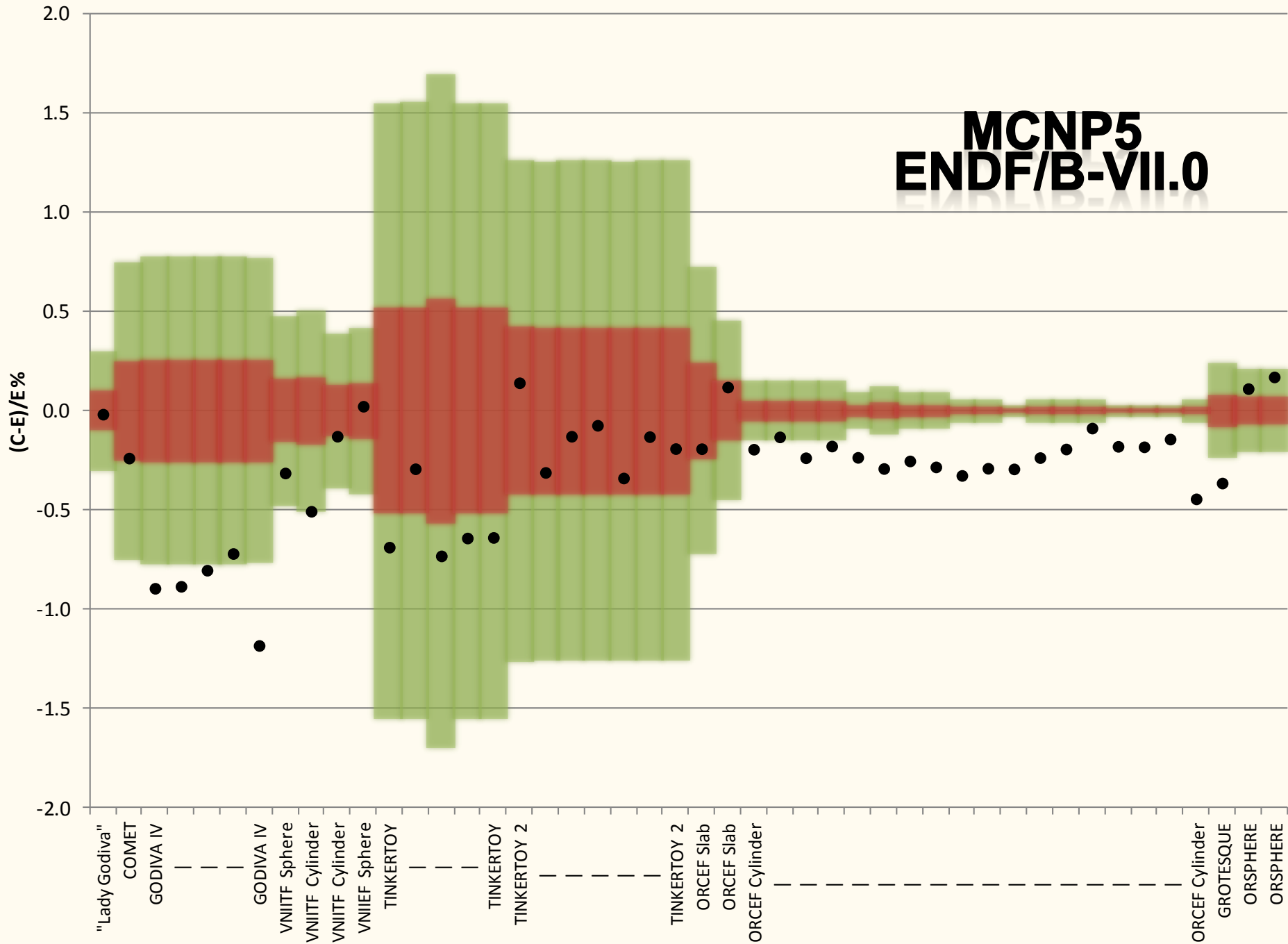


Conclusions from NCSD 2013

- **Comparison of 46 bare HEU benchmark experiments**
 - ❖ **Basic spherical, slab, and cylindrical geometries are within 3σ of the benchmark values**
 - When accounting for variations in correlated experiments with increased uncertainties
 - ❖ **Reasonable results for spheres and slabs**
 - ❖ **Cylindrical system calculations appear low**
 - Even for complex systems with cylinders
 - Need to investigate scatter in ORCEF cylinders



MCNP5 ENDF/B-VII.0

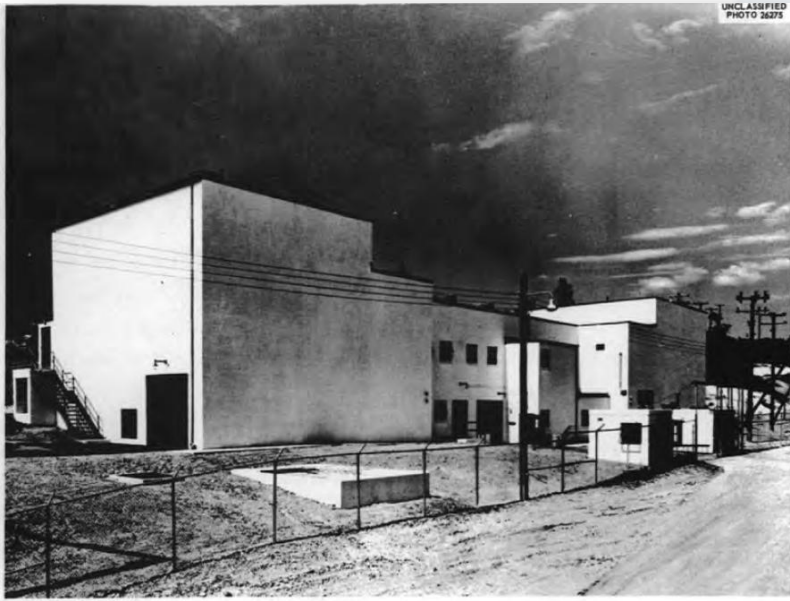


Spheres, Slabs, and Cylinders

- Consolidate data for basic geometries
- Combined correlated experiments
 - ❖ Variance-weighted average
 - ❖ Standard deviation



ORCEF Experiments



- **1960s and 1970s**
- **Critical experiments to support Y-12 storage, casting, and handling limits**
- **Verification of calculations methods and cross-sections for criticality safety**
- **HEU metal Oak Ridge alloy (oralloy)**



ORCEF Measurement Uncertainties

➤ Very precise measurement capabilities at Y-12

❖ Dimensions

- ± 0.0001 in.

❖ Mass

- ± 0.01 g

❖ Isotopics

- $\pm 1\%$ ^{234}U
- $< \pm 0.02$ wt.% ^{235}U & ^{236}U

❖ Impurities

- ~500 ppm average content

➤ John T. Mihalcz

❖ Experimenter still available for collaboration

➤ Further information available

❖ ORNL/TM-2012/32

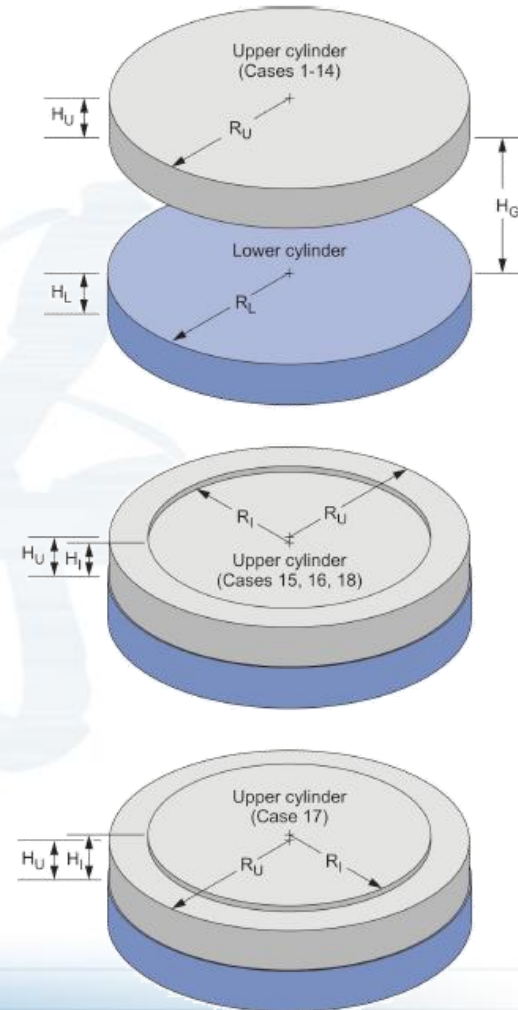
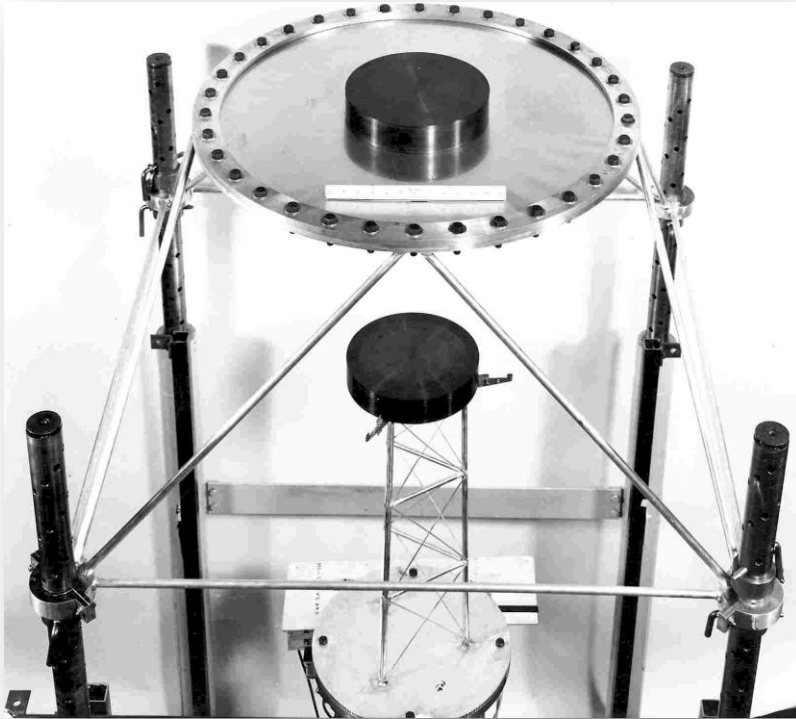


Existing Oralloid Series and Benchmarks

- **Bare Cylinders**
 - ❖ HEU-MET-FAST-051
- **Beryllium Reflected**
 - ❖ HEU-MET-FAST-059
 - ❖ HEU-MET-FAST-069
- **Thin Graphite Reflected**
 - ❖ HEU-MET-FAST-071
- **Poly Reflected**
 - ❖ HEU-MET-FAST-076
- **GROTESQUE**
 - ❖ HEU-MET-FAST-081
- **ORSPHERE**
 - ❖ HEU-MET-FAST-100
- *Potassium Worth*
- *Complex Annuli*
- **Bare Annuli**
- **Interacting Cylinders**
- **Thick Graphite Reflected**



Bare Cylinders (HEU-MET-FAST-051) revised

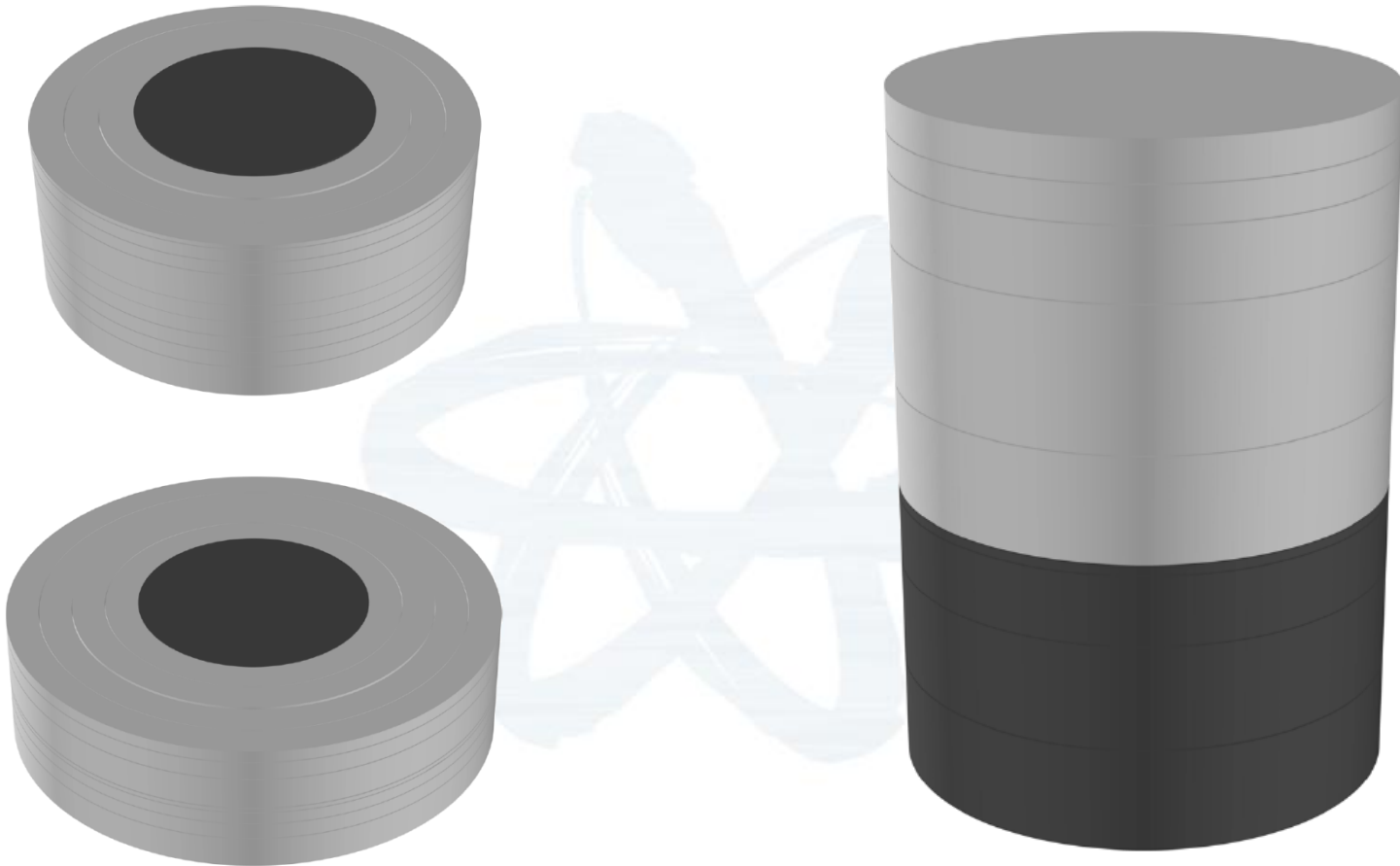


Drawing not to scale

07-04-0013/96.1

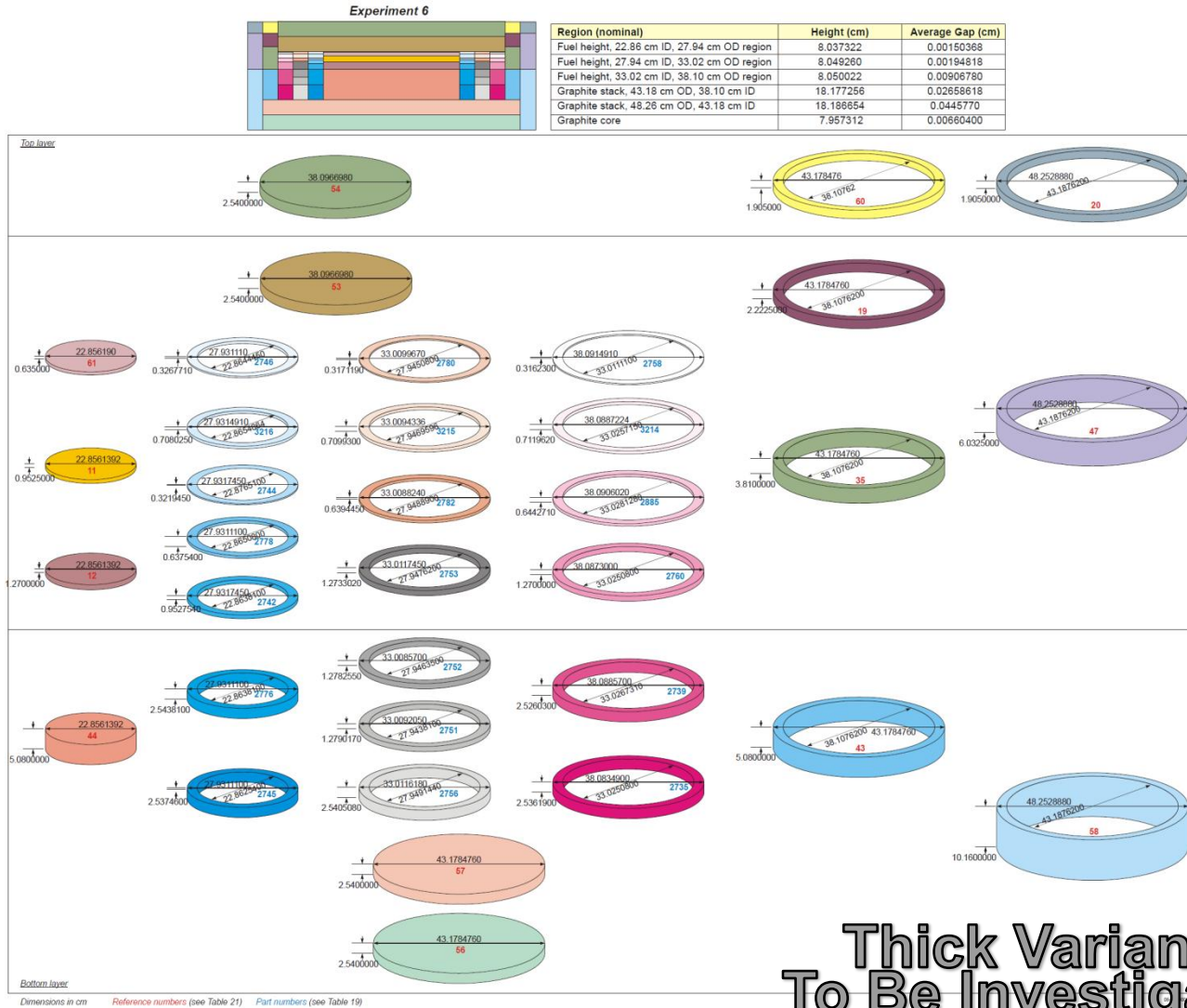


Beryllium Reflected (HEU-MET-FAST-059, -069)



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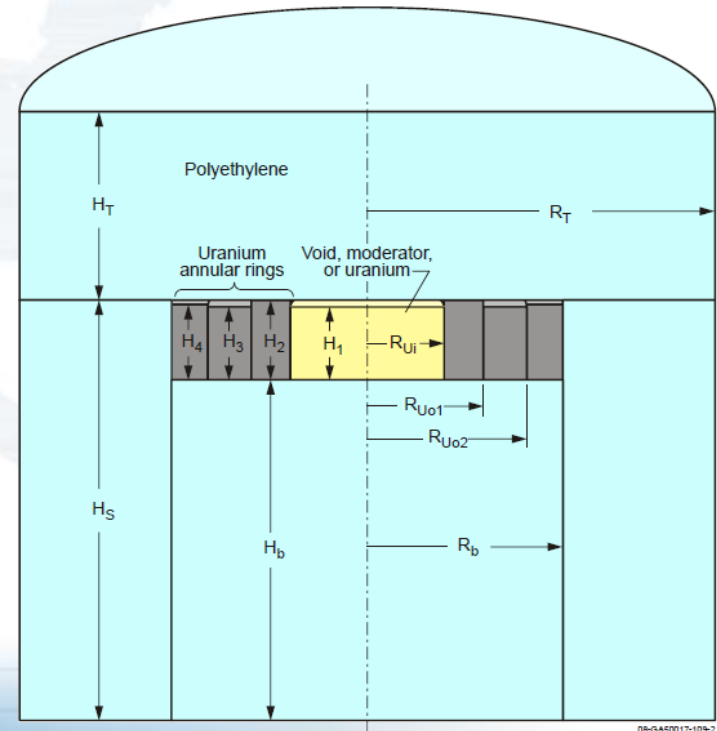
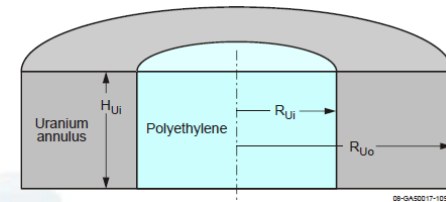
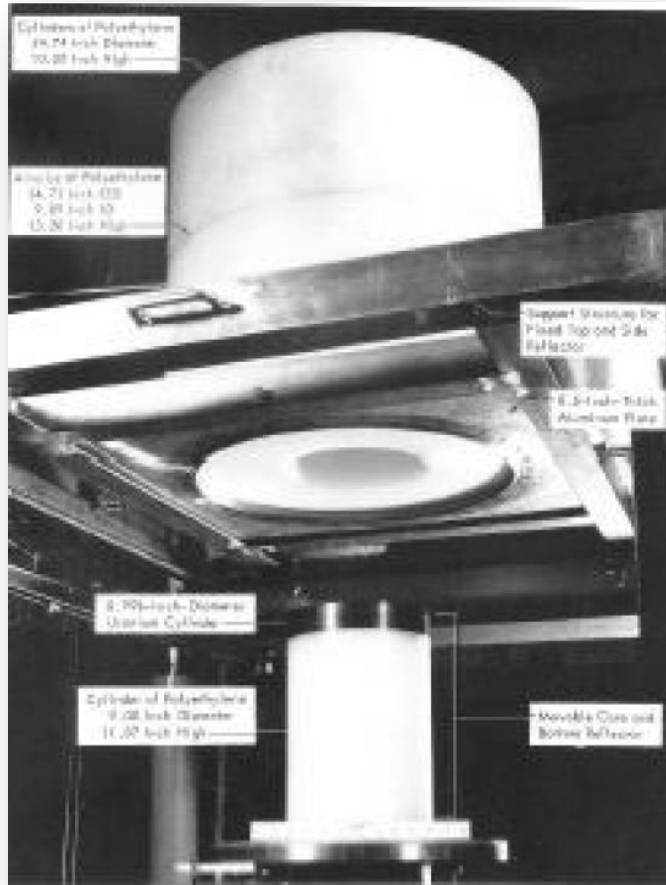
Thin Graphite Reflected (1" and 2") (HEU-MET-FAST-071) revised



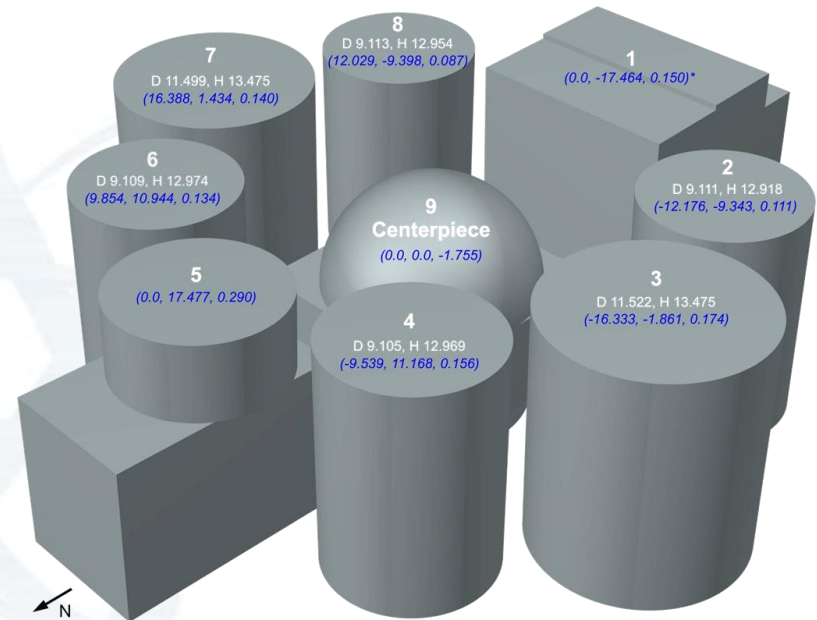
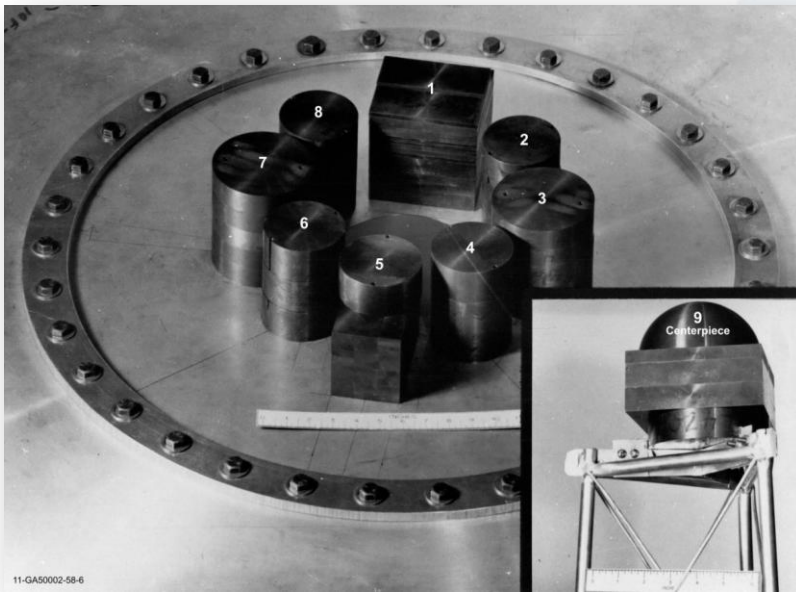
Thick Variants
To Be Investigated



Polyethylene Reflected (HEU-MET-FAST-076)



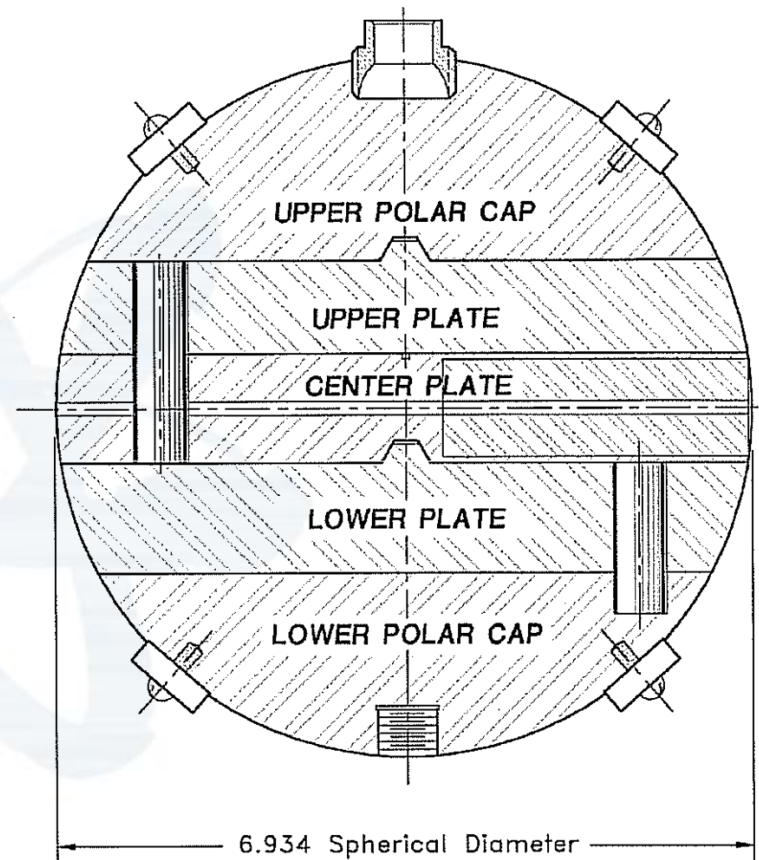
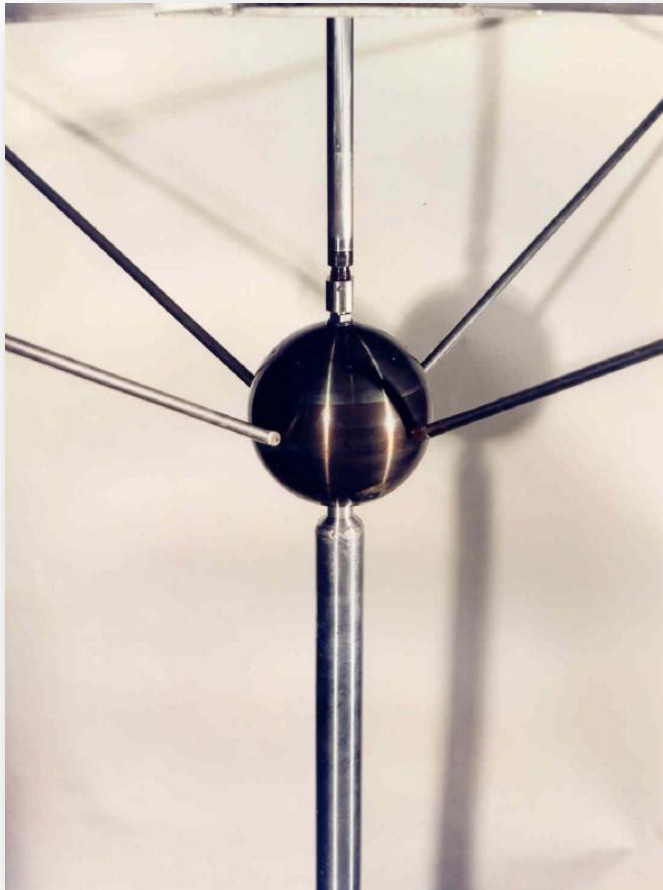
GROTESQUE (HEU-MET-FAST-081)



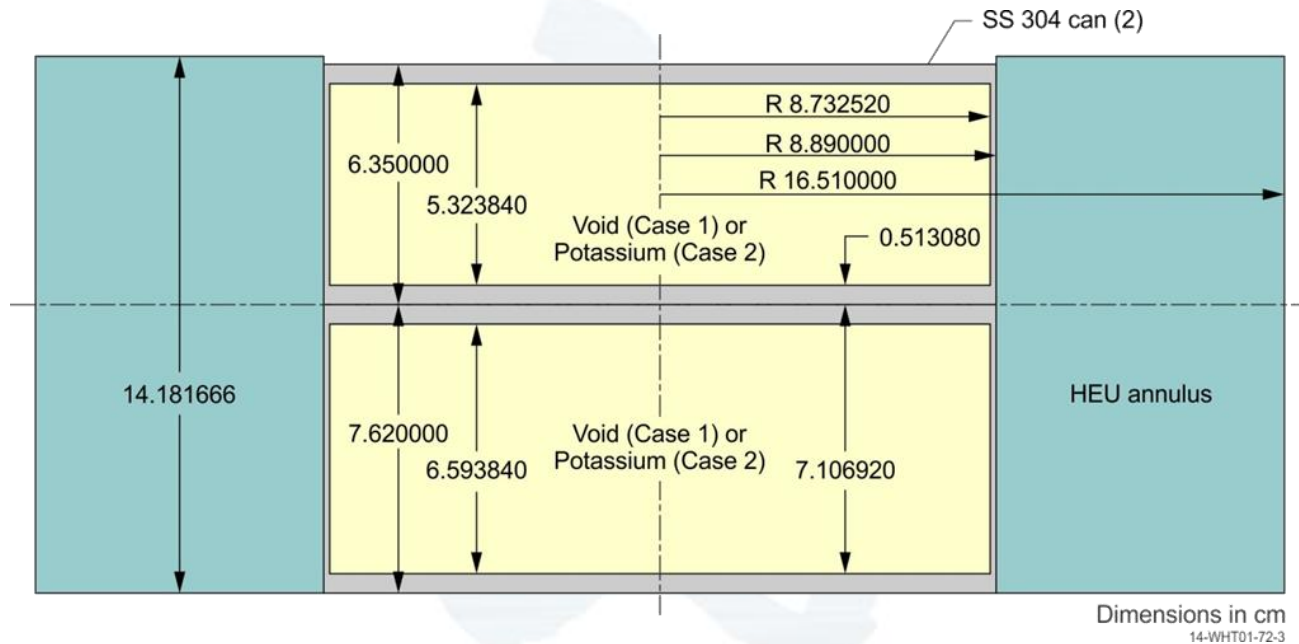
Dimensions in cm
11-GA50002-58-4



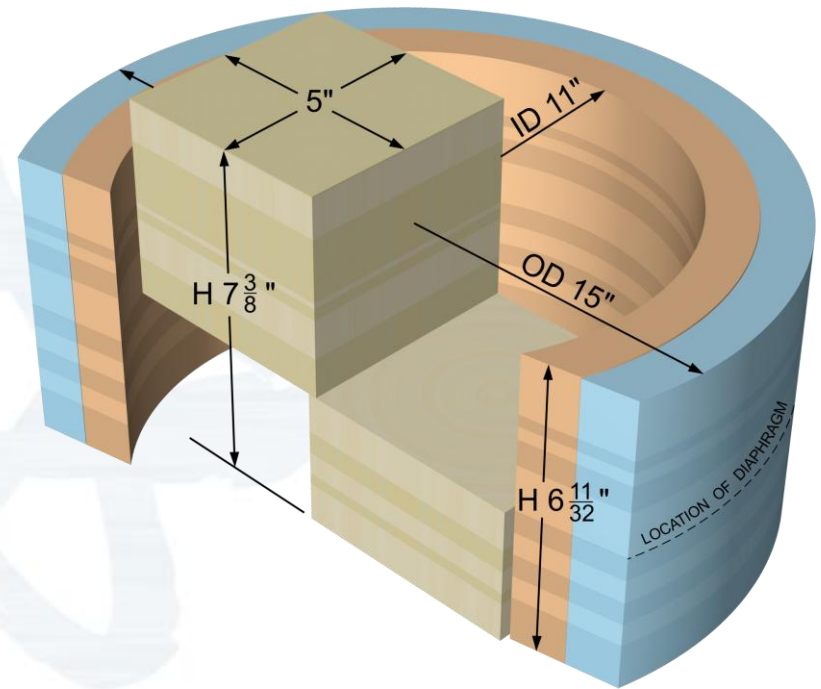
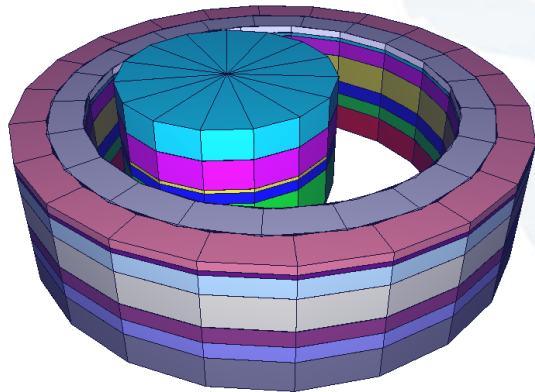
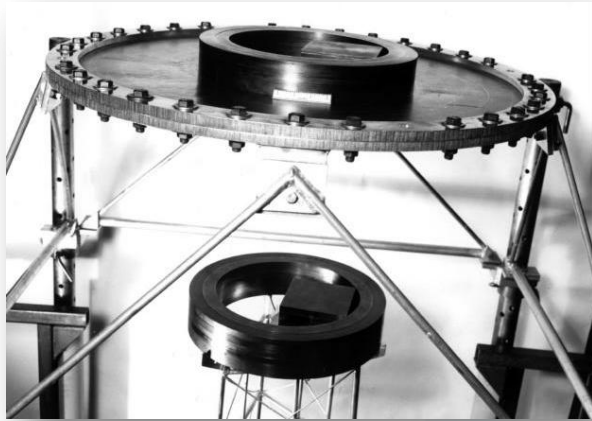
ORSPHERE (HEU-MET-FAST-100)



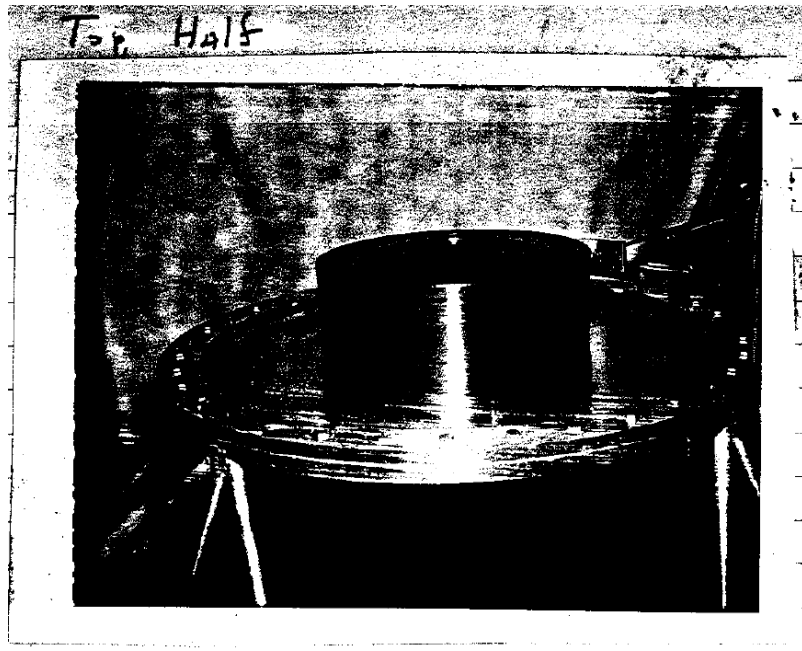
Potassium Worth Measurement (In Progress)



Complex Annuli (In Progress)



Bare Annuli (To Be Evaluated)

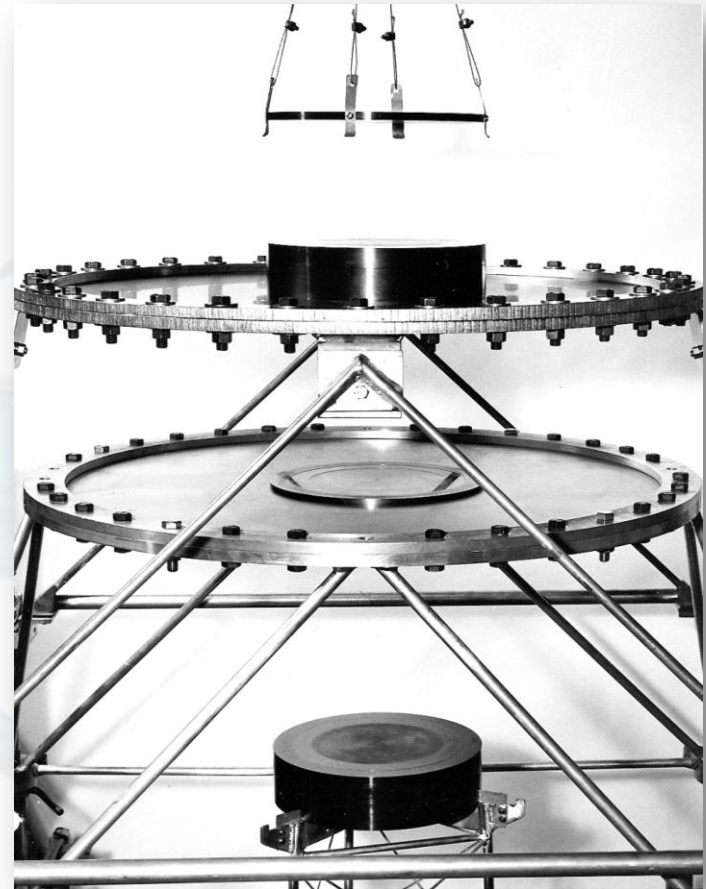
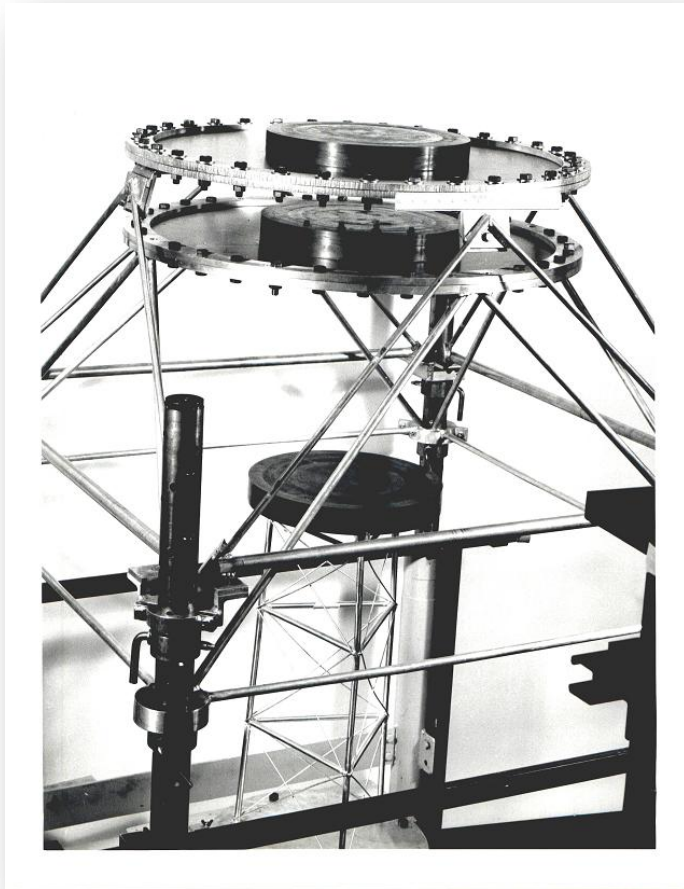


Prompt Neutron Decay Constant
Measurements Were Performed on
Bare Cylinders and Annuli



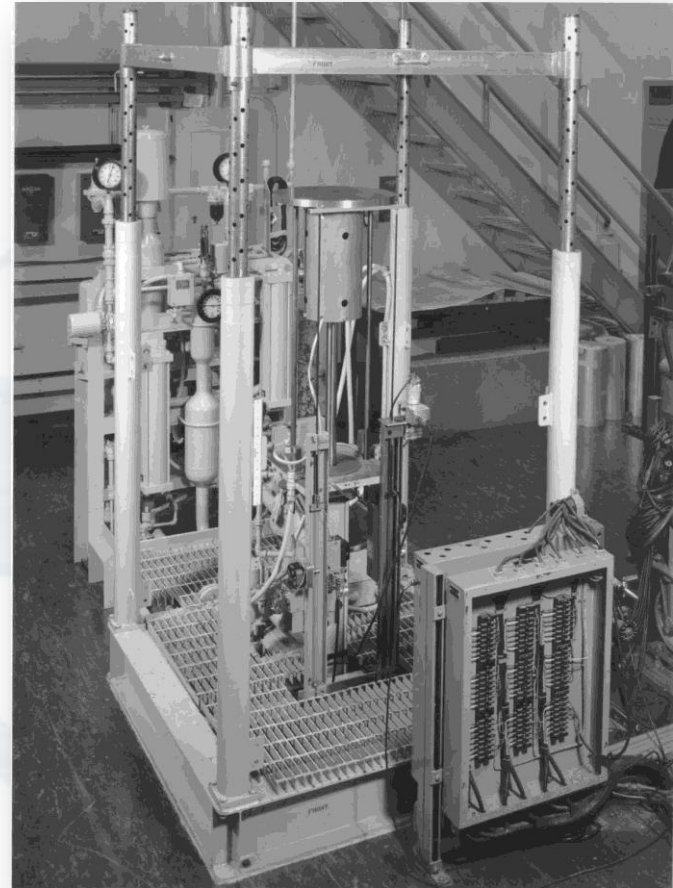
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More Interacting Cylinders (To Be Evaluated)



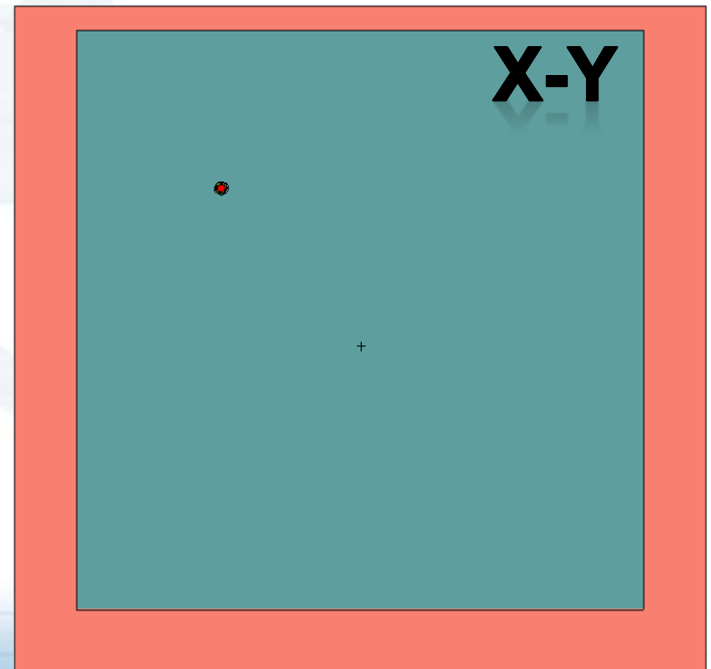
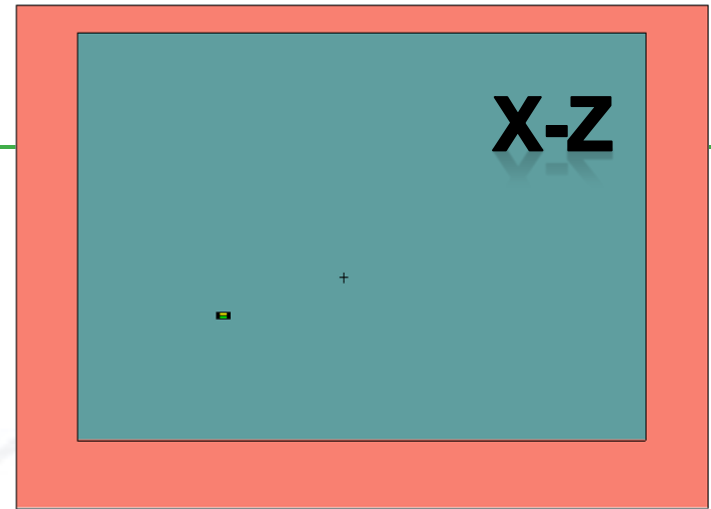
Room Return Effects – Previous Treatment

- **HMF-051 & -071**
- **Treated as -3 ¢ and -2 ¢, respectively**
 - ❖ **Based on GODIVA room return measurements**
- **Room return effects varied among other or alloy benchmark experiments**



Room Return Effects – Evaluated

- 35 × 35 × 30 ft
- 5 ft or 2 ft thick concrete
- 11.7 ft from West
- 12.7 ft from North
- Concrete were prepared with crushed limestone
- Calculations:
 - MCNP6.1
 - ENDF/B-VII.1



Results

➤ Calculated Results

- ❖ Between -3.5 ¢ and -12 ¢
- ❖ Greater than initial assumptions

➤ Increases as diameter of cylinder increases

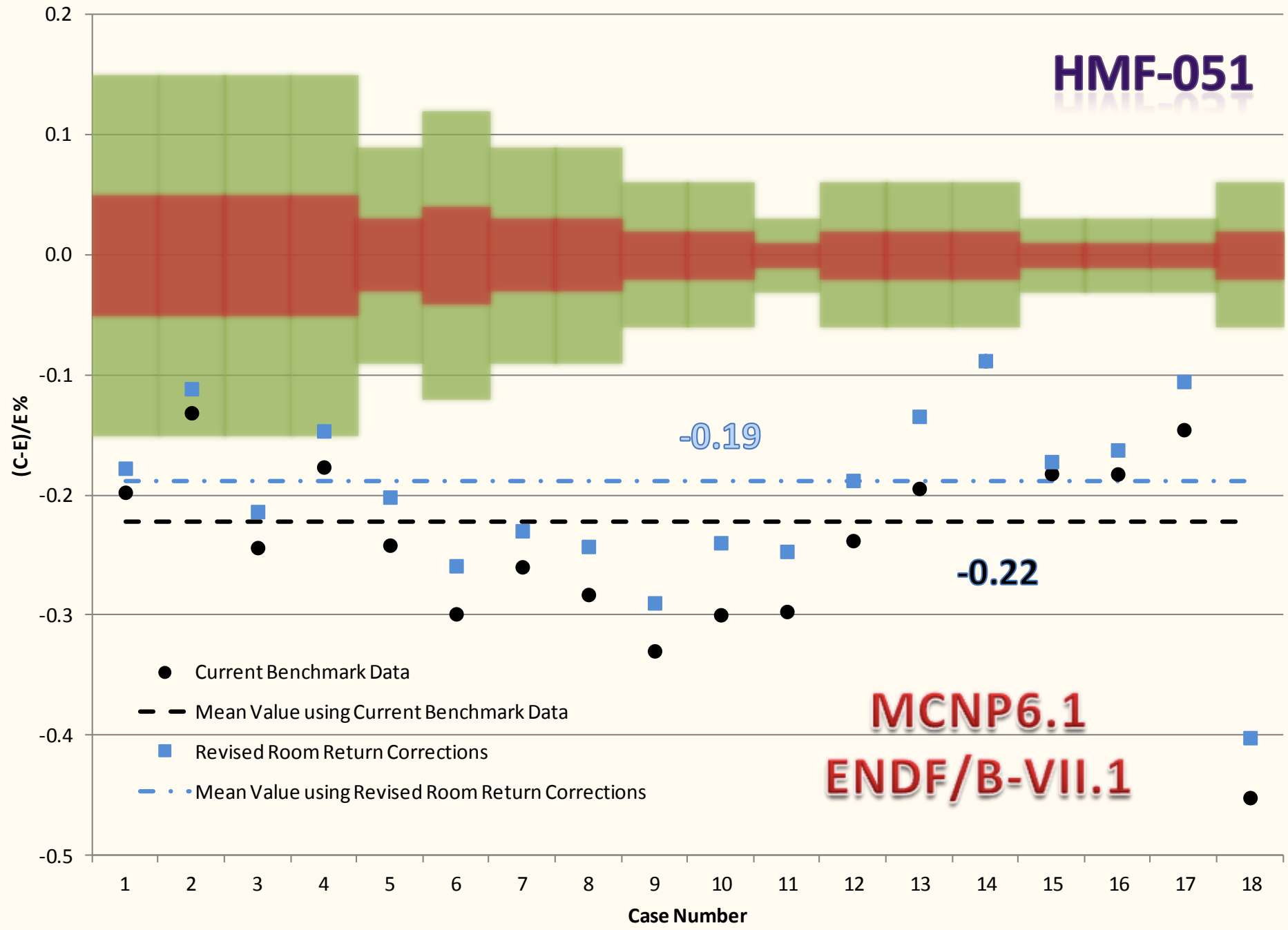
- ❖ -3.5 ¢ for 7" Ø
- ❖ -11 ¢ for 15" Ø

➤ Increases as distance between interacting cylinders increases

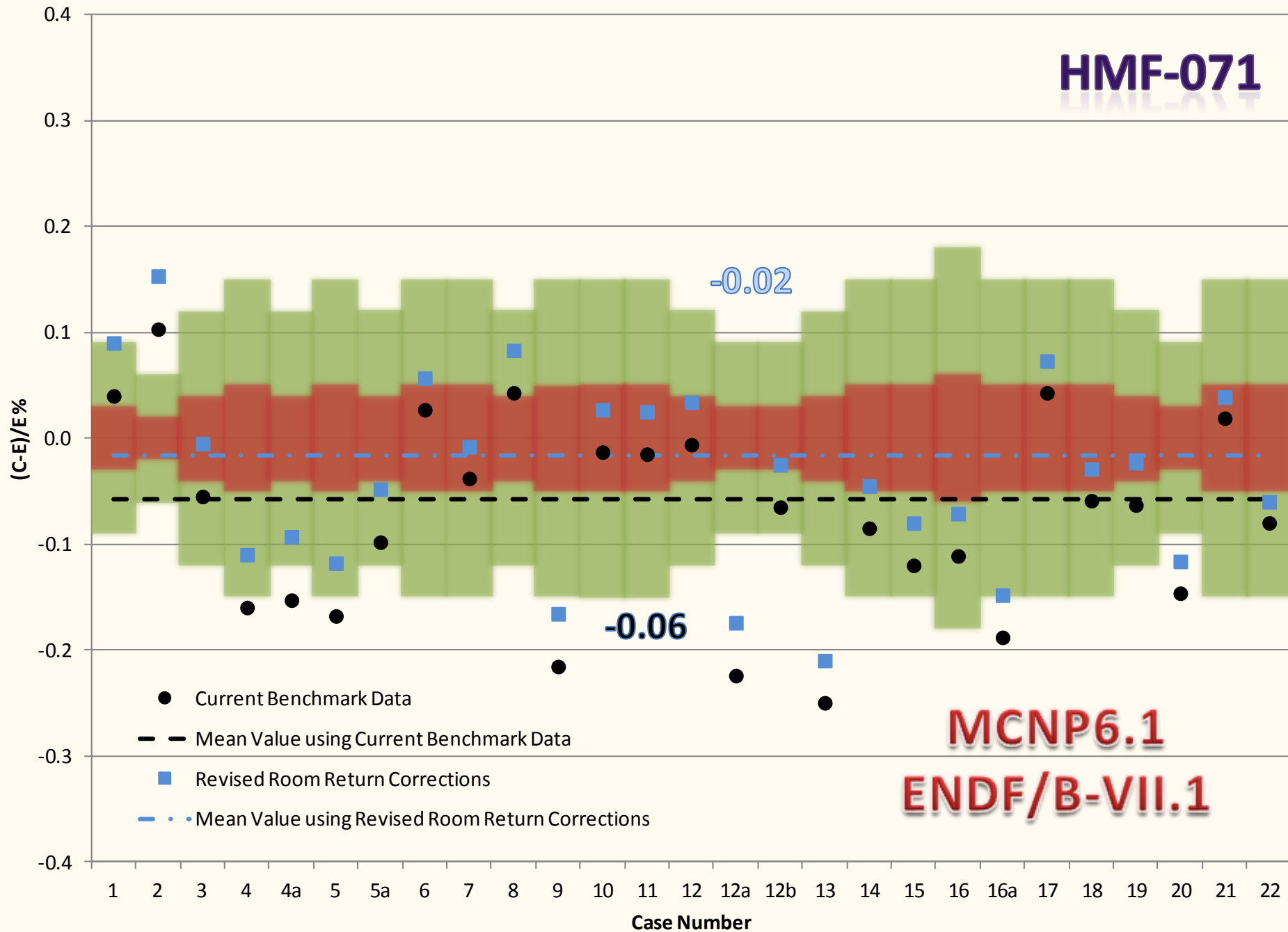
- ❖ More mass/volume

➤ Thin graphite reflectors dampened room return effects

➤ Uncertainty ± 0.42 ¢ (1σ)



HMF-071



Conclusions

- **Room return corrections revised**
 - ❖ **HEU-MET-FAST-051**
 - ❖ **HEU-MET-FAST-071**
- **Improvement in comparison between calculated and benchmark values**
- **Bare cylinders still calculate low**

➤ **Future work**

- ❖ **Evaluate additional ORCEF or alloy critical experiments**
 - **Potassium**
 - **Bare/Complex annuli**
 - **Thick graphite reflectors**
 - **Interacting cylinders**
- ❖ **Evaluate non-critical measurements**



Questions?



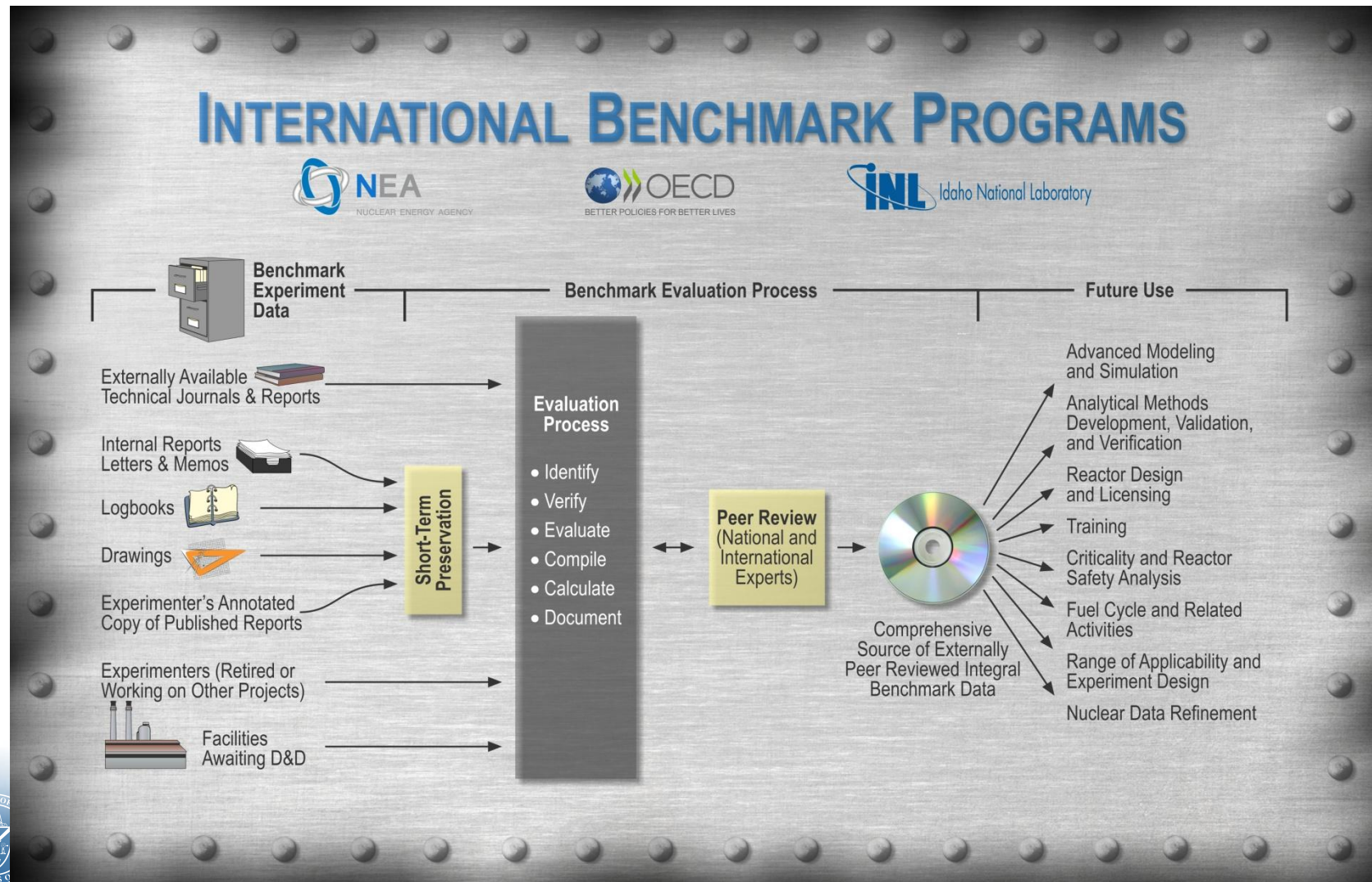


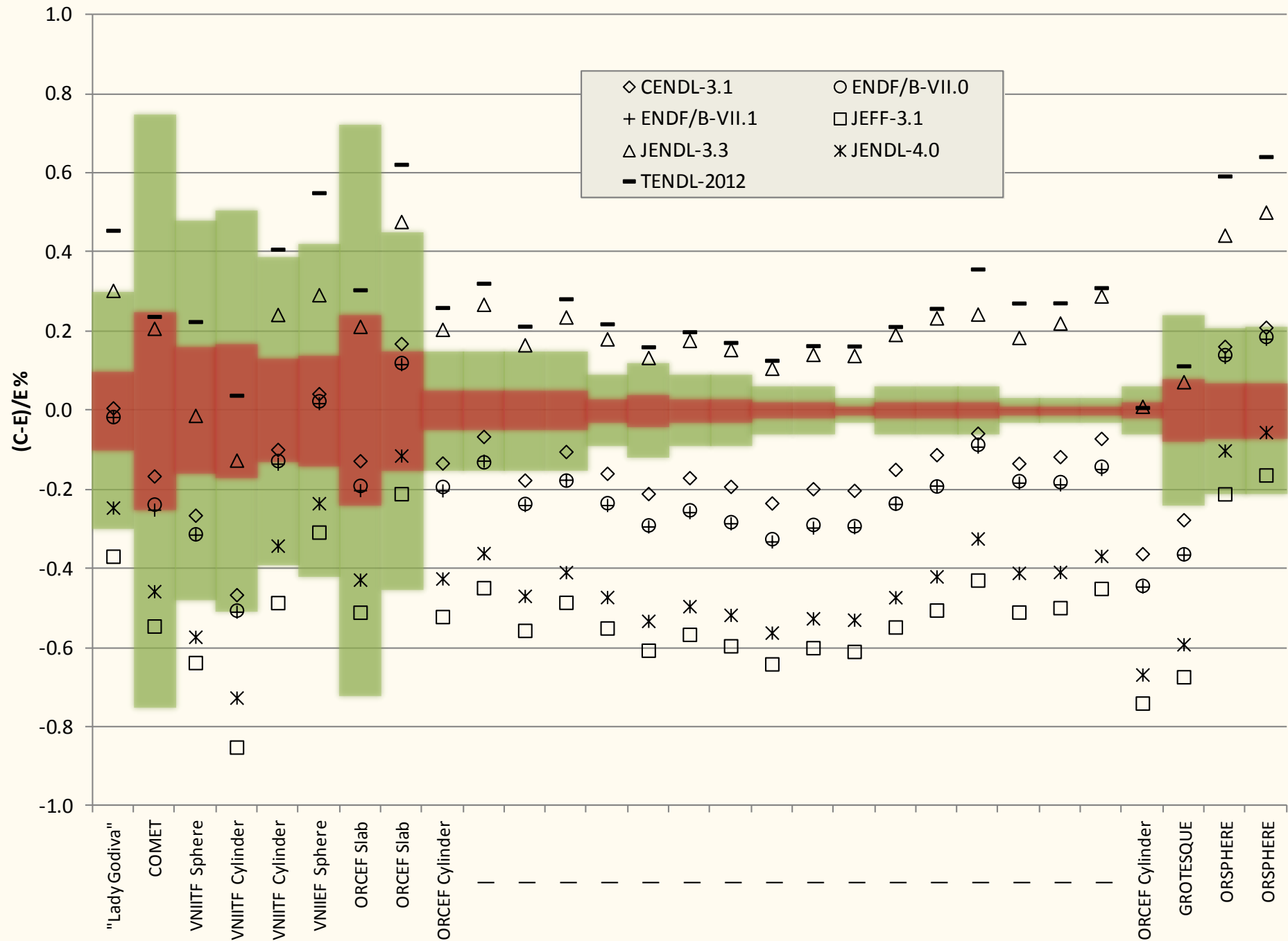
Extra Slides



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The Benchmark Evaluation Process





Eigenvalue Calculations

- **Monte-Carlo N-Particle (MCNP) 5-1.60**
 - ❖ 1050 cycles, skipped 50, 1E6 histories/cycle = 1E9
 - ❖ Statistical uncertainty 0.00002 Δk
- **ENDF/B-VII.0 neutron data**
 - ❖ ENDF/B-VII.1 has ENDF/B-VI.8 delayed neutron data for uranium isotopes and covariance data
 - Negligible impact on k_{eff}
- **Compared against benchmark experiment eigenvalue and uncertainty**

